

### Glasurit® HS Primer Filler, black

# G / GF

- Application:** Efficient HS primer filler with excellent wet and dry sanding properties
- Properties:** High solids content; fast drying; good corrosion protection, good weathering resistance and good finish
- Remarks:**
- 285-555 corresponds to grey shade of 285-.../00
  - 285-555 can be mixed with Glasurit HS Primer Fillers 285-505 grey and 285-655 white to achieve different grey shades.
  - You can add 523-15 Glasurit Racing Additive (see technical data sheet of 523-15) to accelerate the drying process of 285-555

#### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(c II)(540)539:** The EU limit value for this product ( product category: IIB.C II ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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	<b>Paint system</b>	RATIO Aqua, RATIO Classic, RATIO HS	
		<b>Spreading rate:</b>	425 m <sup>2</sup> /l at 1 µm
	<b>Mixing ratio</b>	<b>4 : 1 : 1</b> 100 % by vol.	285-555
	<b>Hardener</b>	25 % by vol.	929-55, -56
	<b>Reducer</b>	25 % by vol.	352-91, -50, -216 352-30, -10, -40
	<b>Spray viscosity</b> DIN 4 at 20°C	18 – 22 s	<b>Potlife 20°C</b> 1 h
	<b>Gravity cup</b> <b>Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.7 – 1.9 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.6 – 1.8 mm 2.0 bar
	<b>Number of spraycoats</b>	2	
	<b>Film thickness</b>	50 – 70 µm	
	<b>Drying at 20 °C</b>	3 h	
	<b>Drying at 60 °C</b>	20 min.	
	<b>Infrared (short wave)</b>	9 min.	
	<b>Infrared (medium wave)</b>	10 – 15 min.	
	<b>Sanding: manual</b>	P800	
	<b>Sanding: orbital sander</b>	P400 - P500	

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