

# SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product identifier** : CC6600  
**Product name** : Cromax® Pro Star Clear  
**Product type** : Liquid.  
**Other means of identification** : 1250071485; 1250087855  
**Date of issue/ Date of revision** : 15 April 2025  
**Version** : 1.18  
**Date of previous issue** : 13 April 2025

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** : Coating component.  
**Uses advised against** : Not for sale to or use by consumers.

### 1.3 Details of the supplier of the safety data sheet

Axalta Coating Systems Germany GmbH & Co. KG  
Christbusch 25  
DE 42285 Wuppertal  
+49 (0)202 529-0

**e-mail address of person responsible for this SDS** : sds-competence@axalta.com

Axalta Coating Systems UK Ltd.  
Unit 1, Quadrant Park, Mundells  
GB Welwyn Garden City, Hertfordshire, AL7 1FS  
+44 (0)1707 518 000

### 1.4 Emergency telephone number

#### Supplier

**Telephone number** : +(44)-870-8200418

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to UK CLP/GHS

Flam. Liq. 3, H226  
Skin Sens. 1, H317  
Repr. 2, H361  
STOT SE 3, H336  
Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

**SECTION 2: Hazards identification**

**Ingredients of unknown toxicity** : 5.3 percent of the mixture consists of component(s) of unknown acute oral toxicity  
5.3 percent of the mixture consists of component(s) of unknown acute dermal toxicity  
5.3 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

**Ingredients of unknown ecotoxicity** : Contains 5.3% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

**2.2 Label elements**

**Hazard pictograms** :



**Signal word** : Warning

**Contains** : n-butyl acetate  
5-methylhexan-2-one  
Hydrocarbons, C9, aromatics  
A mixture of:  $\alpha$ -3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl- $\omega$ -hydroxypoly(oxyethylene);  $\alpha$ -3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl- $\omega$ -3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyloxypoly(oxyethylene)  
Reaction mass of bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate  
2,3-epoxypropyl neodecanoate

**Hazard statements** : H226 - Flammable liquid and vapour.  
H317 - May cause an allergic skin reaction.  
H336 - May cause drowsiness or dizziness.  
H361 - Suspected of damaging fertility or the unborn child.  
H412 - Harmful to aquatic life with long lasting effects.

**Precautionary statements**

**Prevention** : P201 - Obtain special instructions before use.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P273 - Avoid release to the environment.  
P261 - Avoid breathing vapour.

**Response** : P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.  
P302 + P352 - IF ON SKIN: Wash with plenty of water.

**Storage** : Not applicable.

**Disposal** : Not applicable.

**Supplemental label elements** : EUH066 - Repeated exposure may cause skin dryness or cracking.  
EUH205 - Contains epoxy constituents. May produce an allergic reaction.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**2.3 Other hazards**

**Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII** : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Cromax® Pro Star Clear

**SECTION 2: Hazards identification**

**Other hazards which do not result in classification** : None known.

The mixture may be a skin sensitiser. It may also be a skin irritant and repeated contact may increase this effect.

**SECTION 3: Composition/information on ingredients****3.2 Mixtures** : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4	≥10 - ≤25	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	[1] [2]
5-methylhexan-2-one	REACH #: 01-2119472300-51 EC: 203-737-8 CAS: 110-12-3 Index: 606-026-00-4	≥10 - <25	Flam. Liq. 3, H226 Acute Tox. 4, H332 Repr. 2, H361 (inhalation)	[1] [2]
Hydrocarbons, C9, aromatics	REACH #: 01-2119455851-35 EC: 918-668-5	≥10 - ≤18	Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
Reaction mass of ethylbenzene and xylene	REACH #: 01-2119539452-40 EC: 905-588-0	≤1.7	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1]
A mixture of: α-3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl-ω-hydroxypoly(oxyethylene); α-3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl-ω-3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyloxypoly(oxyethylene)	REACH #: 01-0000015075-76 EC: 400-830-7	<1	Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Reaction mass of bis (1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	REACH #: 01-2119491304-40 EC: 915-687-0 CAS: 1065336-91-5	≤0.59	Skin Sens. 1A, H317 Repr. 2, H361 (oral) Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
2,3-epoxypropyl neodecanoate	REACH #: 01-2119431597-33 EC: 247-979-2 CAS: 26761-45-5	≤0.3	Skin Sens. 1A, H317 Muta. 2, H341 Repr. 2, H361 Aquatic Chronic 2, H411  <b>See Section 16 for the full text of the H statements declared above.</b>	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

## SECTION 3: Composition/information on ingredients

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- |                                   |   |
|-----------------------------------|---|
| <b>Eye contact</b>                | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.   |
| <b>Inhalation</b>                 | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| <b>Skin contact</b>               | : Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.   |
| <b>Ingestion</b>                  | : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.   |
| <b>Protection of first-aiders</b> | : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.   |

### 4.2 Most important symptoms and effects, both acute and delayed

#### Over-exposure signs/symptoms

- |                     |   |
|---------------------|---|
| <b>Eye contact</b>  | : No specific data.   |
| <b>Inhalation</b>   | : Adverse symptoms may include the following:<br>nausea or vomiting<br>headache<br>drowsiness/fatigue<br>dizziness/vertigo<br>unconsciousness<br>reduced foetal weight<br>increase in foetal deaths<br>skeletal malformations |
| <b>Skin contact</b> | : Adverse symptoms may include the following:<br>irritation<br>redness<br>dryness<br>cracking<br>reduced foetal weight<br>increase in foetal deaths<br>skeletal malformations   |

## SECTION 4: First aid measures

**Ingestion** : Adverse symptoms may include the following:  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations

### 4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO<sub>2</sub>, powders, water spray.

**Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.

**Hazardous combustion products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

### 5.3 Advice for firefighters

**Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.

**Special protective equipment for fire-fighters** : Appropriate breathing apparatus may be required.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**6.2 Environmental precautions** : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

### 6.3 Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

**6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.

In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep away from heat, sparks and flame. No sparking tools should be used.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8).

Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Do not allow to enter drains or watercourses.

#### Information on fire and explosion protection

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

#### Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

#### Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight.

Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

#### Seveso Directive - Reporting thresholds

##### Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonnes	50000 tonnes

### 7.3 Specific end use(s)

**Recommendations** : Not available.

**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
n-butyl acetate	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020)</b> STEL 15 minutes: 966 mg/m <sup>3</sup> . STEL 15 minutes: 200 ppm. TWA 8 hours: 724 mg/m <sup>3</sup> . TWA 8 hours: 150 ppm.
5-methylhexan-2-one	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020)</b> Absorbed through skin. STEL 15 minutes: 475 mg/m <sup>3</sup> . STEL 15 minutes: 100 ppm. TWA 8 hours: 95 mg/m <sup>3</sup> . TWA 8 hours: 20 ppm.

**SECTION 8: Exposure controls/personal protection****Biological exposure indices**

No exposure indices known.

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**DNELs/DMELs**

Product/ingredient name	Type	Exposure	Value	Population	Effects
n-butyl acetate	DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	6 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	12 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	35.7 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	300 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	300 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	300 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	600 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	600 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	300 mg/m <sup>3</sup>	Workers	Systemic
5-methylhexan-2-one	DNEL	Long term Inhalation	21.5 ppm	Workers	Systemic
	DNEL	Long term Dermal	14.2 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	5.12 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	5.12 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	14.2 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	17.8125 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	100.25 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	146.5 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Short term Inhalation	196.3 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	151 mg/m <sup>3</sup>	Workers	Systemic
Hydrocarbons, C9, aromatics	DNEL	Long term Dermal	12.5 mg/	Workers	Systemic

**SECTION 8: Exposure controls/personal protection**

Reaction mass of ethylbenzene and xylene	DNEL	Long term Dermal	kg bw/day 212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	0.5 mg/kg bw/day	Workers	Systemic
A mixture of: α-3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl-ω-hydroxypoly(oxyethylene); α-3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl-ω-3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyloxypoly(oxyethylene)	DNEL	Long term Inhalation	0.35 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	3.53 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	2 mg/kg	Workers	Systemic
Reaction mass of bis (1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	DNEL	Long term Oral	0.18 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.31 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Dermal	0.9 mg/kg bw/day	General population	Systemic
2,3-epoxypropyl neodecanoate	DNEL	Long term Inhalation	1.27 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	1.8 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	2.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	2.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	4 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Dermal	4.2 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	5.88 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation			
	DNEL	Long term Inhalation			

**PNECs**

Product/ingredient name	Compartment Detail	Value	Method Detail
n-butyl acetate	Soil	0.09 mg/kg	-
	Fresh water	0.18 mg/l	-
	Sewage Treatment Plant	35.6 mg/l	-
5-methylhexan-2-one	Marine water	0.018 mg/l	-
	Fresh water sediment	0.981 mg/kg	-
	Marine water sediment	0.098 mg/kg	-
Reaction mass of ethylbenzene and xylene	Sewage Treatment Plant	100 mg/l	-
	Soil	0.166 mg/kg	-
	Sediment	0.112 mg/kg	-
	Marine water	0.01 mg/l	-
	Fresh water	0.1 mg/l	-
	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-



**SECTION 8: Exposure controls/personal protection**

A mixture of: $\alpha$ -3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl- $\omega$ -hydroxypoly(oxyethylene); $\alpha$ -3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl- $\omega$ -3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyloxypoly(oxyethylene)	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
	Fresh water	0.0023 mg/l	-
Reaction mass of bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Marine water	0.00023 mg/l	-
	Sewage Treatment Plant	10 mg/l	-
	Fresh water sediment	3.06 mg/kg	-
	Marine water sediment	0.306 mg/kg	-
	Soil	2 mg/kg	-
	Secondary Poisoning	0.028 mg/l	-
	Fresh water	0.0022 mg/l	-
	Marine water	0.00022 mg/l	-
	Secondary Poisoning	0.009 mg/l	-
	Fresh water sediment	1.05 mg/kg	-
	Marine water sediment	0.11 mg/kg	-
	Soil	0.21 mg/kg	-
	Sewage Treatment Plant	1 mg/l	-

**8.2 Exposure controls****Appropriate engineering controls**

- : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.

**Individual protection measures****Hygiene measures**

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**

- : Use safety eyewear designed to protect against splash of liquids.

**Skin protection****Hand protection**

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

**Gloves**

- : Duration / breakthrough time: <1 hour,  
Glove material: NBR, nitrile rubber, material thickness as splash protection: at least 0.2 mm, (EN374)  
Glove material: NBR, nitrile rubber Material thickness for short-term contact: at least 0.5 mm, (EN374)

**SECTION 8: Exposure controls/personal protection**

The recommendation for the type or types of glove to use when handling this product is based on information from the following source:

Expert judgment

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

- Body protection** : Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flatting should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

- Environmental exposure controls** : Do not allow to enter drains or watercourses.

**SECTION 9: Physical and chemical properties**

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

**9.1 Information on basic physical and chemical properties****Appearance**

- Physical state** : Liquid.
- Colour** : Clear.
- Odour** : Not available.
- Odour threshold** : Not available.
- Melting point/freezing point** : Technically not possible to measure
- Initial boiling point and boiling range** : 125 to 200°C (257 to 392°F)
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Lower: 0.7%  
Upper: 8.2%
- Lower and upper explosive (flammable) limits** : Not available.
- Flash point** : Closed cup: 35°C (95°F)
- Auto-ignition temperature** : 280°C (536°F)
- Decomposition temperature** : Not applicable.
- pH** : Not applicable.
- Viscosity** : Dynamic (room temperature): 99 mPa·s  
Kinematic (room temperature): 101 mm²/s  
Kinematic (40°C): 48.3 mm²/s

**Solubility(ies)** :

Media	Result
cold water	Partially soluble

- Solubility in water** : Not available.
- Miscible with water** : No.
- Partition coefficient: n-octanol/ water** : Not applicable.
- Vapour pressure** : 0.45 kPa (3.4 mm Hg)

**SECTION 9: Physical and chemical properties**

<b>Relative density</b>	: Not available.	
<b>Density</b>	: 0.982 g/cm <sup>3</sup>	
<b>Vapour density</b>	: Not available.	
<b>Explosive properties</b>	: Not available.	
<b>Oxidising properties</b>	: Not available.	
<b>Weight volatiles</b>	: 46.6 % (w/w)	
<b>VOC content</b>	: 46.2 % (w/w)	(2010/75/EU)

**9.2 Other information****9.2.1 Information with regard to physical hazard classes**

**Flow time (ISO 2431)** : 76 s (room temperature) [Jet diameter: 4 mm]

Further information Not available.

**9.2.2 Other safety characteristics**

**Miscible with water** : No.

Further information Not available.

*room temperature (=20°C)*

**SECTION 10: Stability and reactivity**

<b>10.1 Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>10.2 Chemical stability</b>	: Stable under recommended storage and handling conditions (see Section 7).
<b>10.3 Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>10.4 Conditions to avoid</b>	: When exposed to high temperatures may produce hazardous decomposition products.
<b>10.5 Incompatible materials</b>	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
<b>10.6 Hazardous decomposition products</b>	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

**SECTION 11: Toxicological information****11.1 Information on toxicological effects**

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

**SECTION 11: Toxicological information**

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitizer and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains A mixture of:  $\alpha$ -3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl- $\omega$ -hydroxypoly(oxyethylene);  $\alpha$ -3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyl- $\omega$ -3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl)propionyloxypoly(oxyethylene), Reaction mass of bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate, 2,3-epoxypropyl neodecanoate. May produce an allergic reaction.

**Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
n-butyl acetate	LC50 Inhalation Vapour	Rat	21.1 mg/l	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
5-methylhexan-2-one	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LC50 Inhalation Vapour	Rat	11.11 mg/l	4 hours
	LD50 Oral	Rat	3200 mg/kg	-
Hydrocarbons, C9, aromatics	LD50 Dermal	Rabbit	>3160 mg/kg	-
	LD50 Oral	Rat - Female	3492 mg/kg	-
Reaction mass of ethylbenzene and xylene	LC50 Inhalation Vapour	Rat	6350 to 6700 ppm	4 hours
	LD50 Dermal	Rabbit	121236 mg/kg	-
	LD50 Oral	Rat	3523 to 4000 mg/kg	-
Reaction mass of bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	LD50 Dermal	Rat - Male, Female	>3170 mg/kg	-
	LD50 Oral	Rat - Male, Female	3230 mg/kg	-
2,3-epoxypropyl neodecanoate	LD50 Dermal	Rat	3800 mg/kg	-
	LD50 Oral	Rat	>10 g/kg	-

**Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
mixture	N/A	86805.6	36998.9	75.1	N/A
n-butyl acetate	10768	N/A	N/A	21.1	N/A
5-methylhexan-2-one	3200	N/A	5000	11.11	N/A
Hydrocarbons, C9, aromatics	3492	N/A	N/A	N/A	N/A
Reaction mass of ethylbenzene and xylene	N/A	1100	N/A	11	N/A
Reaction mass of bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	3230	N/A	N/A	N/A	N/A
2,3-epoxypropyl neodecanoate	N/A	3800	N/A	N/A	N/A

**Irritation/Corrosion****Respiratory or skin sensitization****Mutagenicity**

**SECTION 11: Toxicological information**

Product/ingredient name	Test	Experiment	Result
-	-	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Positive

**Carcinogenicity****Reproductive toxicity****Teratogenicity****Specific target organ toxicity (single exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
n-butyl acetate	Category 3	-	Narcotic effects
Hydrocarbons, C9, aromatics	Category 3	-	Respiratory tract irritation
-	Category 3	-	Narcotic effects
Reaction mass of ethylbenzene and xylene	Category 3	-	Respiratory tract irritation

**Specific target organ toxicity (repeated exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
Reaction mass of ethylbenzene and xylene	Category 2	-	-

**Aspiration hazard**

Product/ingredient name	Result
Hydrocarbons, C9, aromatics	ASPIRATION HAZARD - Category 1
Reaction mass of ethylbenzene and xylene	ASPIRATION HAZARD - Category 1

**Information on likely routes of exposure** : Not available.

**Potential acute health effects**

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression.

**Symptoms related to the physical, chemical and toxicological characteristics**

- Eye contact** : No specific data.
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations

**SECTION 11: Toxicological information**

**Ingestion** : Adverse symptoms may include the following:  
 reduced foetal weight  
 increase in foetal deaths  
 skeletal malformations

**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Short term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

**Long term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

**Potential chronic health effects**

Not available.

**Conclusion/Summary** : Not available.

**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : Suspected of damaging fertility or the unborn child.

**Other information** : Not available.

**SECTION 12: Ecological information****12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
-	Acute LC50 185 ppm Marine water	Fish - Inland silverside - <i>Menidia beryllina</i>	96 hours
-	Acute LC50 159 mg/l Fresh water	Fish - Fathead minnow - <i>Pimephales promelas</i>	96 hours
-	Acute LC50 9.2 mg/l	Fish - Trout - <i>Oncorhynchus mykiss</i>	96 hours
-	Acute EC50 2.2 mg/l	Algae - Algae - <i>Selenastrum capricornutum</i>	73 hours
	Acute LC50 1 mg/l	Daphnia - Daphnia - <i>Daphnia magna</i>	24 hours
	Acute LC50 2.6 mg/l	Fish - Trout - <i>Oncorhynchus mykiss</i>	96 hours
	Chronic NOEC 16 mg/l	Micro-organism - Activated sludge - <i>Activated sludge</i>	28 days
-	Acute EC50 1.68 mg/l Fresh water	Algae	72 hours
	Acute LC50 0.9 mg/l	Fish - <i>Brachydanio rerio</i>	96 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia	21 days
-	Acute LC50 9.6 mg/l	Fish	96 hours
	Chronic EC50 4.8 mg/l	Daphnia	48 hours

**Conclusion/Summary** : Not available.

**12.2 Persistence and degradability**

**Conclusion/Summary** : Not available.

**12.3 Bioaccumulative potential**

**SECTION 12: Ecological information**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
n-butyl acetate	2.3	-	Low
5-methylhexan-2-one	1.88	-	Low
Reaction mass of ethylbenzene and xylene	3.16	-	Low
2,3-epoxypropyl neodecanoate	4.4	-	High

**12.4 Mobility in soil**

**Soil/water partition coefficient** : Not available.

**Mobility** : Not available.

**12.5 Results of PBT and vPvB assessment**

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods****Product**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : Yes.

**Waste catalogue**

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances





**Packaging**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue
	15 01 10* packaging containing residues of or contaminated by hazardous substances

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 14: Transport information**

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.

**Additional information**

ADR/RID

: **Tunnel code** (D/E)

ADN

: The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to IMO instruments** : Not available.

**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****UK (GB)/REACH****Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed.

**Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** Not applicable.

**Seveso Directive**

This product is controlled under the Seveso Directive.

**Danger criteria**

Category

P5c

**National regulations**



Cromax® Pro Star Clear

**SECTION 15: Regulatory information**

Product/ingredient name	List name	Name on list	Classification	Notes

**International regulations****Chemical Weapon Convention List Schedules I, II & III Chemicals**

Not listed.

**Montreal Protocol**

Not listed.

**Stockholm Convention on Persistent Organic Pollutants**

Not listed.

**15.2 Chemical safety assessment** : This product contains substances for which Chemical Safety Assessments are still required.

**SECTION 16: Other information**

Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** :

- ATE = Acute Toxicity Estimate
- GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = GB CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

**Procedure used to derive the classification**

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Sens. 1, H317	Calculation method
Repr. 2, H361	Calculation method
STOT SE 3, H336	Calculation method
Aquatic Chronic 3, H412	Calculation method

**Full text of abbreviated H statements**

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

**Full text of classifications**

Cromax® Pro Star Clear

**SECTION 16: Other information**

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Muta. 2	GERM CELL MUTAGENICITY - Category 2
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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**Notice to reader**

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