

55

55 Line Basecoat



A brand of BASF –
We create chemistry

Application:

Metallic and solid colour basecoat/clear coat finishing
Wet-on-wet process with Glasurit® clear coats.

Key Features:

Very good hiding power, short flash-off times, high efficiency.

Remarks:

- Only use the Glasurit clear coats recommended for 55 Line basecoats.



Spreading rate 115 m²/l at 1 µm

2:1



Mixing Ratio 100 % by volume 55 Line



Reducer 50 % by volume 352-50, -91, -216



Spray viscosity at 20°C DIN 4: 18-22 s

Potlife at 20°C 48 h

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure

2 bar

2-3 bar

Nozzle pressure

0.7 bar

Nozzle size

1.3-1.4

1.3

Number of spray coats

2
(spray to cover) + ½ to match the effect

Flash off at 20°C

approx. 10 min until mat

Film thickness

15-20 µm

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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