

SAFETY DATA SHEET



Date of issue/Date of revision

: 9 May 2025

Version

: 1.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : HS PLUS HARDENER

Product code : P210-8812/E2.5

Product type : Liquid.

Other means of identification : Not available.

1U79-V6V3-100A-88RM

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : ☒ Industrial applications.

Use of the substance/
mixture : Hardener.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Industries Italia S.r.l., Via Comasina, 121, 20161 Milano, Italy Tel: +39 02 6404.1

PPG Industries (UK) Ltd., Needham Road, Stowmarket, Suffolk, IP14 2AD, UK Tel: +44 (0) 1449 773 338

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

Company emergency telephone number : +39 02 6404.1 (0800-1700)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Flam. Liq. 3, H226

Acute Tox. 4, H332

Skin Sens. 1, H317

STOT SE 3, H335

Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word : Warning

Hazard statements : Flammable liquid and vapour.
May cause an allergic skin reaction.
Harmful if inhaled.
May cause respiratory irritation.
Harmful to aquatic life with long lasting effects.

Precautionary statements

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SECTION 2: Hazards identification

Prevention	: Wear protective gloves. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapour.
Response	: IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
Storage	: Not applicable.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P273, P261, P304 + P312, P501
Supplemental label elements	: Contains isocyanates. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requirements	
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

Product/ingredient name	Identifiers	%	Classification	Type
Hexamethylene diisocyanate, oligomers (isocyanurate type)	REACH #: 01-2119485796-17 EC: 931-274-8 CAS: 28182-81-2	≥75 - ≤90	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥5.0 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	[1] [2]
Solvent naphtha (petroleum), light arom. Nota(s) P	REACH #: 01-2119486773-24 EC: 265-199-0 CAS: 64742-95-6 Index: 649-356-00-4	≥1.0 - ≤4.8	Flam. Liq. 3, H226 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≥1.0 - ≤4.4	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
2-butoxyethyl acetate	REACH #: 01-2119475112-47 EC: 203-933-3 CAS: 112-07-2 Index: 607-038-00-2	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332	[1] [2]

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SECTION 3: Composition/information on ingredients

4-isocyanatosulphonyltoluene	REACH #: 01-2119980050-47 EC: 223-810-8 CAS: 4083-64-1 Index: 615-012-00-7	≤0.30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 STOT SE 3, H335 EUH014	[1] [2]
hexamethylene-di-isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	<0.10	Acute Tox. 4, H302 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing

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SECTION 4: First aid measures

- Skin contact** : Adverse symptoms may include the following:
 irritation
 redness
 dryness
 cracking
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
 carbon oxides
 nitrogen oxides
 Cyanate and isocyanate.
 hydrogen cyanide

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to British standard BS EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

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HS PLUS HARDENER**SECTION 6: Accidental release measures****6.2 Environmental precautions**

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up**Small spill**

- : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

- : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Special provisions

- : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling**Protective measures**

- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Precautions should be taken to minimise exposure to atmospheric humidity or water.

CO₂ will be formed, which, in closed containers, could result in pressurisation.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
Hexamethylene diisocyanate, oligomers (isocyanurate type)	EH40/2005 WELs (United Kingdom (UK), 1/2020) [isocyanates, all, except methyl isocyanate] Inhalation sensitiser. STEL 15 minutes: 0.07 mg/m ³ (as -NCO). TWA 8 hours: 0.02 mg/m ³ (as -NCO).
n-butyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020) STEL 15 minutes: 966 mg/m ³ . STEL 15 minutes: 200 ppm. TWA 8 hours: 724 mg/m ³ . TWA 8 hours: 150 ppm.
2-methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed through skin. STEL 15 minutes: 548 mg/m ³ . TWA 8 hours: 50 ppm. TWA 8 hours: 274 mg/m ³ . STEL 15 minutes: 100 ppm.
2-butoxyethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed through skin. TWA 8 hours: 20 ppm. STEL 15 minutes: 50 ppm. STEL 15 minutes: 332 mg/m ³ . TWA 8 hours: 133 mg/m ³ .
4-isocyanatosulphonyltoluene	EH40/2005 WELs (United Kingdom (UK), 1/2020) [isocyanates, all, except methyl isocyanate] Inhalation sensitiser. STEL 15 minutes: 0.07 mg/m ³ (as -NCO). TWA 8 hours: 0.02 mg/m ³ (as -NCO).
hexamethylene-di-isocyanate	EH40/2005 WELs (United Kingdom (UK), 1/2020) [isocyanates, all, except methyl isocyanate] Inhalation sensitiser. STEL 15 minutes: 0.07 mg/m ³ (as -NCO). TWA 8 hours: 0.02 mg/m ³ (as -NCO).

No exposure indices known.

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SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Hexamethylene diisocyanate, oligomers (isocyanurate type)	DNEL	Long term Inhalation	0.5 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	1 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	300 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	11 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	7 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	12 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	35.7 mg/m ³	General population	Local
	DNEL	Long term Inhalation	48 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	300 mg/m ³	General population	Local
	DNEL	Short term Inhalation	300 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	300 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	600 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	600 mg/m ³	Workers	Systemic
Solvent naphtha (petroleum), light arom. Nota(s) P	DNEL	Long term Inhalation	150 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	25 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	32 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	11 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	11 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.41 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	1.9 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	178.57 mg/m ³	General population	Local
	DNEL	Short term Inhalation	640 mg/m ³	General population	Local
	DNEL	Long term Inhalation	837.5 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	1066.67 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	1152 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	1286.4 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	33 mg/m ³	General population	Local
	DNEL	Long term Inhalation	33 mg/m ³	General population	Systemic
	DNEL	Long term Oral	36 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	275 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	320 mg/kg bw/day	General population	Systemic
2-methoxy-1-methylethyl acetate	DNEL	Short term Inhalation	550 mg/m ³	Workers	Local
	DNEL	Long term Dermal	796 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	80 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	133 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	200 mg/m ³	General population	Local
	DNEL	Long term Oral	8.6 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	36 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	72 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	102 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	120 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	169 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	333 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	33 mg/m ³	General population	Systemic
	DNEL	Long term Oral	36 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	275 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	320 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	550 mg/m ³	Workers	Local
	DNEL	Long term Dermal	796 mg/kg bw/day	Workers	Systemic
2-butoxyethyl acetate	DNEL	Long term Inhalation	80 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	133 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	200 mg/m ³	General population	Local
	DNEL	Long term Oral	8.6 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	36 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	72 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	102 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	120 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	169 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	333 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	33 mg/m ³	General population	Systemic
	DNEL	Long term Oral	36 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	275 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	320 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	550 mg/m ³	Workers	Local
	DNEL	Long term Dermal	796 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	80 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	133 mg/m ³	Workers	Systemic

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4-isocyanatosulphonyltoluene	DNEL	Long term Oral	0.46 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.46 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.8 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.92 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.24 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	0.035 mg/m ³	Workers	Local
hexamethylene-di-isocyanate	DNEL	Short term Inhalation	0.07 mg/m ³	Workers	Local

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Fresh water	0.127 mg/l	Assessment Factors
	Marine water	0.0127 mg/l	Assessment Factors
	Sewage Treatment Plant	88 mg/l	Assessment Factors
	Fresh water sediment	266701 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	26670 mg/kg dwt	Equilibrium Partitioning
	Soil	53182 mg/kg	Equilibrium Partitioning
n-butyl acetate	Fresh water	0.18 mg/l	-
	Marine water	0.018 mg/l	-
	Fresh water sediment	0.981 mg/kg	-
	Marine water sediment	0.0981 mg/kg	-
	Sewage Treatment Plant	35.6 mg/l	-
	Soil	0.0903 mg/kg	-
2-methoxy-1-methylethyl acetate	Fresh water	0.635 mg/l	-
	Marine water	0.0635 mg/l	-
	Fresh water sediment	3.29 mg/kg	-
	Marine water sediment	0.329 mg/kg	-
	Soil	0.29 mg/kg	-
	Sewage Treatment Plant	100 mg/l	-
2-butoxyethyl acetate	Fresh water	0.304 mg/l	-
	Marine water	0.0304 mg/l	-
	Fresh water sediment	2.03 mg/kg dwt	-
	Marine water sediment	0.203 mg/kg dwt	-
	Soil	0.42 mg/kg dwt	-
	Sewage Treatment Plant	90 mg/l	-
4-isocyanatosulphonyltoluene	Fresh water	0.03 mg/l	Assessment Factors
	Marine water	0.003 mg/l	Assessment Factors
	Sewage Treatment Plant	0.4 mg/l	Assessment Factors
	Fresh water sediment	0.172 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.017 mg/kg dwt	Equilibrium Partitioning
	Soil	0.017 mg/kg dwt	Equilibrium Partitioning
hexamethylene-di-isocyanate	Fresh water	0.0774 mg/l	Assessment Factors
	Marine water	0.00774 mg/l	Assessment Factors
	Sewage Treatment Plant	8.42 mg/l	Assessment Factors
	Fresh water sediment	0.01334 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.001334 mg/kg dwt	Equilibrium Partitioning
	Soil	0.0026 mg/kg dwt	Equilibrium Partitioning

8.2 Exposure controls**Appropriate engineering controls**

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

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- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety glasses with side shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use with adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Wear a respirator conforming to EN140. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Mask type: full-face mask half-face mask Filter type: organic vapour filter (Type A) particulate filter P3 Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- Restrictions on use** : Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties**Appearance**

- Physical state** : Liquid.
- Colour** : Colourless.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- Melting point/freezing point** :
- Initial boiling point and boiling range** : >37.78°C (>100°F)
- Flammability (solid, gas)** : liquid

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SECTION 9: Physical and chemical properties

Upper/lower flammability or explosive limits : Not available.

Flash point : Closed cup: 29°C (84.2°F)

Auto-ignition temperature :

Ingredient name	°C	°F	Method
Solvent naphtha (petroleum), light arom. Nota(s) P	280 to 470	536 to 878	

pH : Not applicable.

Not applicable. insoluble in water.

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

Solubility(ies) :

Media	Result
cold water	Not soluble

Miscible with water : No.

Partition coefficient: n-octanol/ water : Not applicable.

Vapour pressure :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
n-butyl acetate	11.25096	1.5	DIN EN 13016-2			

Relative density : 1.1

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Oxidising properties : Product does not present an oxidizing hazard.

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: In a fire, hazardous decomposition products may be produced. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

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Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene diisocyanate, oligomers (isocyanurate type)	LD50 Dermal	Rabbit	>2000 mg/kg	-
n-butyl acetate	LD50 Oral	Rat - Female	>2500 mg/kg	-
	LC50 Inhalation Vapour	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapour	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
Solvent naphtha (petroleum), light arom. Nota (s) P	LD50 Dermal	Rabbit	3.48 g/kg	-
2-methoxy-1-methylethyl acetate	LD50 Oral	Rat	8400 mg/kg	-
	LC50 Inhalation Vapour	Rat	30 mg/l	4 hours
2-butoxyethyl acetate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	6190 mg/kg	-
	LD50 Dermal	Rabbit	1500 mg/kg	-
	LD50 Oral	Rat	1880 mg/kg	-
4-isocyanatosulphonyltoluene	LD50 Oral	Rat	2234 mg/kg	-
hexamethylene-di-isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m ³	4 hours
	LC50 Inhalation Vapour	Rat	151 mg/m ³	4 hours
	LD50 Dermal	Rabbit	0.57 g/kg	-
	LD50 Oral	Rat	0.71 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.**Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
HS PLUS HARDENER	78749.1	62831.7	N/A	460.8	1.9
Hexamethylene diisocyanate, oligomers (isocyanurate type)	N/A	N/A	N/A	N/A	1.5
n-butyl acetate	10768	N/A	N/A	N/A	N/A
Solvent naphtha (petroleum), light arom. Nota(s) P	8400	3480	N/A	N/A	N/A
2-methoxy-1-methylethyl acetate	6190	N/A	N/A	30	N/A
2-butoxyethyl acetate	1880	1500	N/A	11	N/A
4-isocyanatosulphonyltoluene	2234	N/A	N/A	N/A	N/A
hexamethylene-di-isocyanate	710	N/A	N/A	0.151	N/A

Irritation/Corrosion**Conclusion/Summary** : Not available.**Skin** : There are no data available on the mixture itself.**Eyes** : There are no data available on the mixture itself.**Respiratory** : There are no data available on the mixture itself.**Sensitisation****Conclusion/Summary****Skin** : There are no data available on the mixture itself.**Respiratory** : There are no data available on the mixture itself.**Mutagenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Carcinogenicity****Conclusion/Summary** : There are no data available on the mixture itself.

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Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
Solvent naphtha (petroleum), light arom. Nota(s) P	Category 3	-	Narcotic effects
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
4-isocyanatosulphonyltoluene	Category 3	-	Respiratory tract irritation
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Solvent naphtha (petroleum), light arom. Nota(s) P	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure : Not available.**Potential acute health effects****Eye contact** : No known significant effects or critical hazards.**Inhalation** : Harmful if inhaled. May cause respiratory irritation.**Skin contact** : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.**Ingestion** : No known significant effects or critical hazards.**Symptoms related to the physical, chemical and toxicological characteristics****Eye contact** : No specific data.**Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing**Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking**Ingestion** : No specific data.**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Short term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Long term exposure****Potential immediate effects** : Not available.

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Potential delayed effects	: Not available.
Potential chronic health effects	
Not available.	
Conclusion/Summary	: Not available.
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Acute EC50 >1000 mg/l	Algae - <i>scenedesmus subspicatus</i>	72 hours
n-butyl acetate Solvent naphtha (petroleum), light arom. Nota(s) P 2-methoxy-1-methylethyl acetate 2-butoxyethyl acetate	Acute EC50 >100 mg/l	Daphnia - <i>daphnia magna</i>	48 hours
	Acute LC50 >100 mg/l	Fish - <i>Danio rerio (zebra fish)</i>	96 hours
	Acute LC50 18 mg/l	Fish	96 hours
	Acute LC50 8.2 mg/l	Fish	96 hours
	Acute LC50 134 mg/l Fresh water	Fish - Trout - <i>Oncorhynchus mykiss</i>	96 hours
	Acute LC50 28 mg/l	Fish	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
n-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28 days	-	-
2-methoxy-1-methylethyl acetate	-	83 % - Readily - 28 days	-	-
2-butoxyethyl acetate	OECD 301A	97 % - Readily - 7 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hexamethylene diisocyanate, oligomers (isocyanurate type)	-	-	Not readily
n-butyl acetate	-	-	Readily
2-methoxy-1-methylethyl acetate	-	-	Readily
2-butoxyethyl acetate	-	-	Readily

12.3 Bioaccumulative potential

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Product/ingredient name	LogP _{ow}	BCF	Potential
Hexamethylene diisocyanate, oligomers (isocyanurate type)	5.54	3.2	Low
n-butyl acetate	2.3	-	Low
2-methoxy-1-methylethyl acetate	1.2	-	Low
2-butoxyethyl acetate	1.51	-	Low
hexamethylene-di-isocyanate	0.02	-	Low

12.4 Mobility in soil**Soil/water partition coefficient** : Not available.**Mobility** : Not available.**12.5 Results of PBT and vPvB assessment**

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste**Waste catalogue**

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue
Container	15 01 04 metallic packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

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SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID	: None identified.
Tunnel code	: (D/E)
ADN	: The product is only regulated as an environmentally hazardous substance when transported in tank vessels.
IMDG	: None identified.
IATA	: None identified.

14.6 Special precautions for user	: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
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14.7 Transport in bulk according to IMO instruments	: Not available.
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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

<u>Annex XIV</u>
None of the components are listed.
<u>Substances of very high concern</u>
None of the components are listed.

Explosive precursors	: Not applicable.
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<u>Ozone depleting substances</u>
Not listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
HS PLUS HARDENER hexamethylene-di-isocyanate	3 74

Labelling	: Not applicable.
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<u>Seveso Directive</u>
This product is controlled under the Seveso Directive.

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SECTION 15: Regulatory information

Danger criteria
Category
P5c

SECTION 16: Other information

	Indicates information that has changed from previously issued version.
Abbreviations and acronyms	: ATE = Acute Toxicity Estimate GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = GB CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 3, H412	On basis of test data Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH014	Reacts violently with water.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 1	ACUTE TOXICITY - Category 1
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1	RESPIRATORY SENSITISATION - Category 1
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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SECTION 16: Other information

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Date of previous issue : 18 April 2025

Prepared by : EHS

Version : 1.1

Disclaimer

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