

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier	
Product identifier	: WT 363
Product name	: Permahyd® Hi-TEC Mixing Colour 480 WT 363 Brilliant Gold
Product type	: Liquid.
Other means of identification	: 4025331463047; 4025331468424; 4025331482444; 4025331490067
Date of issue/ Date of revision	: 27 April 2024
Version	: 1.12
Date of previous issue	24 April 2024

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses	: Coating component.	
Uses advised against	: Not for sale to or use by consun	ners.

1.3 Details of the supplier of the safety data sheet

Axalta Coating Systems Ger	many GmbH & Co. KG
Christbusch 25	
DE 42285 Wuppertal	
+49 (0)202 529-0	
e-mail address of person responsible for this SDS	: sds-competence@axalta.com

1.4 Emergency telephone number

<u>Supplier</u>	
Telephone number	: +(44)-870-8200418
Hours of operation	:

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition	:	Mixture
	•	IVIIALUIC

Classification according to UK CLP/GHS

Eye Dam. 1, H318 Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

Ingredients of unknown toxicity	 1.4 percent of the mixture consists of component(s) of unknown acute oral toxicity 1.4 percent of the mixture consists of component(s) of unknown acute dermal toxicity
	 1.4 percent of the mixture consists of component(s) of unknown acute inhalation toxicity
Ingredients of unknown ecotoxicity	: Contains 5.4% of components with unknown hazards to the aquatic environment
See Section 16 for the full te	ext of the H statements declared above.

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SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements Hazard pictograms	:	
Signal word	:	Danger
Contains	:	propan-1-ol 1-pentanol
Hazard statements	:	H318 - Causes serious eye damage. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	P280 - Wear eye or face protection. P273 - Avoid release to the environment.
Response	:	P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	None known.

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Туре
propan-1-ol	REACH #: 01-2119486761-29 EC: 200-746-9 CAS: 71-23-8	≤7.6	Flam. Liq. 2, H225 Eye Dam. 1, H318 STOT SE 3, H336	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2	≤5	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
1-pentanol	REACH #: 01-2119491284-34 EC: 200-752-1 CAS: 71-41-0 Index: 603-200-00-1	≤5	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Chronic 2, H411	[1]
Aluminium powder (stabilized)	REACH #:	≤5	Flam. Sol. 1, H228	[1] [2]

SECTION 3: Composition/information on ingredients				
	01-2119529243-45 EC: 231-072-3 CAS: 7429-90-5			
Naphtha (petroleum), hydrotreated heavy	REACH #: 01-2119463258-33 EC: 919-857-5 CAS: 64742-48-9	≤4.7	Flam. Liq. 3, H226 STOT SE 3, H336 Asp. Tox. 1, H304 EUH066	[1]
2-dimethylaminoethanol	REACH #: 01-2119492298-24 EC: 203-542-8 CAS: 108-01-0 Index: 603-047-00-0	<1	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 3, H331 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335	[1] [2]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

SECTION 4: First aid	1 IIIea5u1e5
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If i is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
4.2 Most important sympton	ns and effects, both acute and delayed
Over-exposure signs/symp	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
	·
4.3 Indication of any immed	iate medical attention and special treatment needed
4.3 Indication of any immed Notes to physician	
-	iate medical attention and special treatment needed : Treat symptomatically. Contact poison treatment specialist immediately if large
Notes to physician Specific treatments	 iate medical attention and special treatment needed Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Notes to physician Specific treatments SECTION 5: Firefigh	 iate medical attention and special treatment needed Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Notes to physician Specific treatments SECTION 5: Firefigh	 iate medical attention and special treatment needed Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Notes to physician Specific treatments SECTION 5: Firefigh 5.1 Extinguishing media Suitable extinguishing	 iate medical attention and special treatment needed Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Notes to physician Specific treatments SECTION 5: Firefigh 5.1 Extinguishing media Suitable extinguishing media Unsuitable extinguishing media	 iate medical attention and special treatment needed Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment. ting measures : Recommended: alcohol-resistant foam, CO ₂ , powders, water spray.
Notes to physician Specific treatments SECTION 5: Firefigh 5.1 Extinguishing media Suitable extinguishing media Unsuitable extinguishing media	 iate medical attention and special treatment needed Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment. ting measures Recommended: alcohol-resistant foam, CO₂, powders, water spray. Do not use water jet.
Notes to physician Specific treatments SECTION 5: Firefigh 5.1 Extinguishing media Suitable extinguishing media Unsuitable extinguishing media 5.2 Special hazards arising to Hazards from the	 iate medical attention and special treatment needed Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment. ting measures Recommended: alcohol-resistant foam, CO₂, powders, water spray. Do not use water jet. from the substance or mixture Fire will produce dense black smoke. Exposure to decomposition products may
Notes to physician Specific treatments SECTION 5: Firefigh 5.1 Extinguishing media Suitable extinguishing media Unsuitable extinguishing media 5.2 Special hazards arising f Hazards from the substance or mixture Hazardous combustion	 iate medical attention and special treatment needed Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment. ting measures Recommended: alcohol-resistant foam, CO₂, powders, water spray. Do not use water jet. from the substance or mixture Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Decomposition products may include the following materials: carbon monoxide,

Special protective actions for fire-fighters	:	Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
Special protective equipment for fire-fighters	:	Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

Due to the organic solvents content of the mixture:

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

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SECTION 6: Accidental release measures

6.2 Environmental	: Do not allow to enter drains or watercourses. If the product contaminates lakes,
precautions	rivers, or sewers, inform the appropriate authorities in accordance with local
F	regulations.

6.3 Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other	: See Section 1 for emergency contact information.
sections	See Section 8 for information on appropriate personal protective equipment.
	See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Due to the organic solvents content of the mixture:

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.

In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep away from heat, sparks and flame. No sparking tools should be used.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8).

Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Information on fire and explosion protection

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store between the following temperatures: 5 to 35°C (41 to 95°F). Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight.

Keep container tightly closed.

Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Recommendations	: Not available.
Industrial sector specific	: Not available.
solutions	

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure limit values
propan-1-ol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 625 mg/m ³ 15 minutes.
	STEL: 250 ppm 15 minutes.
	TWA: 500 mg/m³ 8 hours.
	TWA: 200 ppm 8 hours.
1-methoxy-2-propanol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 560 mg/m ³ 15 minutes.
	STEL: 150 ppm 15 minutes.
	TWA: 375 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
Aluminium powder (stabilized)	EH40/2005 WELs (United Kingdom (UK), 1/2020).
	TWA: 4 mg/m ³ 8 hours. Form: respirable dust
	TWA: 10 mg/m ³ 8 hours. Form: inhalable dust
2-dimethylaminoethanol	EH40/2005 WELs (United Kingdom (UK), 1/2020).
	STEL: 22 mg/m ³ 15 minutes.
	STEL: 6 ppm 15 minutes.
	TWA: 2 ppm 8 hours.
	TWA: 7.4 mg/m ³ 8 hours.

Biological exposure indices

No exposure indices known.

Recommended monitoring	:	Reference should be made to appropriate monitoring standards. Reference to
procedures		national guidance documents for methods for the determination of hazardous
		substances will also be required.

DNELs/DMELs

DNEL DNEL DNEL DNEL DNEL DNEL DNEL	Short term Inhalation Long term Inhalation Long term Oral Inhalation Long term Dermal Long term Dermal Long term	1037 mg/ m ³ 100 ppm 33 mg/kg bw/day 43.9 mg/m ³ 78 mg/kg bw/day 183 mg/kg bw/day 369 mg/m ³	Workers Workers General population General population General population Workers	Systemic Systemic Systemic Systemic Systemic Systemic Systemic
DNEL DNEL DNEL DNEL	Long term Inhalation Long term Oral Long term Inhalation Long term Dermal Long term Dermal Long term	100 ppm 33 mg/kg bw/day 43.9 mg/m ³ 78 mg/kg bw/day 183 mg/kg bw/day	General population General population General population Workers	Systemic Systemic Systemic Systemic
DNEL DNEL DNEL DNEL	Long term Oral Long term Inhalation Long term Dermal Long term Dermal Long term	bw/day 43.9 mg/m ³ 78 mg/kg bw/day 183 mg/kg bw/day	population General population General population Workers	Systemic Systemic Systemic
DNEL DNEL DNEL	Inhalation Long term Dermal Long term Dermal Long term	43.9 mg/m ³ 78 mg/kg bw/day 183 mg/kg bw/day	General population General population Workers	Systemic Systemic
DNEL DNEL	Long term Dermal	bw/day 183 mg/kg bw/day	General population Workers	Systemic
DNEL	Long term	bw/day		
		369 mg/m ³	Workers	Systemic
				Gysternic
DINEL	Short term Inhalation	553.5 mg/ m³	Workers	Local
DNEL	Short term Inhalation	553.5 mg/ m³	Workers	Systemic
DNEL	Long term Inhalation	20 ppm	Workers	Systemic
DNEL	Long term Oral	12.5 mg/ kg bw/day	General population	Systemic
DNEL	Long term Inhalation	13 mg/m ³	General	Local
DNEL	Long term Inhalation	73.16 mg/ m³	Workers	Local
DNEL	Short term Inhalation	218 mg/m ³	General population	Local
DNEL	Short term Inhalation	292 mg/m³	Workers	Local
DNEL	Long term	3.72 mg/m ³	Workers	Local
	DNEL DNEL DNEL DNEL DNEL DNEL	Inhalation DNEL Long term Inhalation DNEL Long term Oral DNEL Long term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Short term Inhalation DNEL Long term	Inhalationm³ 20 ppmDNELLong term Inhalation20 ppmDNELLong term Oral12.5 mg/ kg bw/dayDNELLong term Inhalation13 mg/m³DNELLong term Inhalation73.16 mg/ m³DNELShort term Inhalation218 mg/m³DNELShort term Inhalation292 mg/m³DNELShort term Inhalation3.72 mg/m³	Inhalationm³DNELLong term20 ppmWorkersInhalation12.5 mg/ kg bw/dayGeneral populationDNELLong term13 mg/m³General populationDNELLong term73.16 mg/ m³WorkersDNELLong term73.16 mg/ m³WorkersDNELShort term218 mg/m³General populationDNELShort term292 mg/m³WorkersDNELLong term3.72 mg/m³Workers

CTION 8: Exposure con	rois/p	•	cuon		
		Inhalation			
	DNEL	Long term	3.72 mg/m ³	Workers	Systemic
		Inhalation			
	DNEL	Long term Oral	3.95 mg/	General	Systemic
			kg bw/day	population	
Naphtha (petroleum), hydrotreated	DNEL	Long term	272 ppm	Workers	Systemic
heavy		Inhalation			
	DNEL	Long term Dermal	300 mg/kg bw/day	Workers	Systemic
	DNEL	Long term	0.41 mg/m ³	General	Systemic
		Inhalation		population	
	DNEL	Long term	1.9 mg/m³	Workers	Systemic
		Inhalation			
	DNEL	Long term	178.57 mg/	General	Local
		Inhalation	m³	population	
	DNEL	Short term	640 mg/m ³	General	Local
		Inhalation		population	
	DNEL	Long term	837.5 mg/	Workers	Local
		Inhalation	m³		
	DNEL	Short term	1066.67	Workers	Local
		Inhalation	mg/m³		
	DNEL	Short term	1152 mg/	General	Systemic
		Inhalation	m³	population	
	DNEL	Short term	1286.4 mg/	Workers	Systemic
		Inhalation	m³		
2-dimethylaminoethanol	DNEL	Short term Dermal	100 µg/cm²	Workers	Local
	DNEL	Long term Oral	0.148 mg/	General	Systemic
			kg bw/day	population	
	DNEL	Long term Dermal	0.25 mg/	Workers	Systemic
			kg bw/day		
	DNEL	Long term	0.43755	General	Systemic
		Inhalation	mg/m³	population	
	DNEL	Short term Dermal	1.2 mg/kg	Workers	Systemic
			bw/day		
	DNEL	Long term	1.76 mg/m ³	Workers	Local
		Inhalation			
	DNEL	Long term	1.76 mg/m ³	Workers	Systemic
		Inhalation			
	DNEL	Short term	5.28 mg/m ³	Workers	Systemic
		Inhalation			
	DNEL	Short term	13.53 mg/	Workers	Local
		Inhalation	m³		

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
propan-1-ol	Marine water	0.683 mg/l	-
	Sediment	27.5 mg/kg	-
	Soil	1.49 mg/kg	-
	Sewage Treatment Plant	96 mg/l	-
	Fresh water	6.83 mg/l	-
	Marine water sediment	2.75 mg/kg	-
1-methoxy-2-propanol	Marine water	1 mg/l	-
	Fresh water	10 mg/l	-
	Fresh water sediment	52.3 mg/kg	-
	Marine water sediment	5.2 mg/kg	-
	Sewage Treatment Plant	100 mg/l	-
	Soil	4.59 mg/kg	-
1-pentanol	Fresh water	0.12 mg/l	-
•	Marine water	0.012 mg/l	-
	Secondary Poisoning	1.2 mg/l	-
	Fresh water sediment	0.496 mg/kg	-
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Permahyd® Hi-TEC Mixing Colour 480 WT 363 Brilliant Gold

SECTION 8: Exposure controls/personal protection

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		Marine water sediment	0.0496 mg/kg	-		
		Sewage Treatment	37 mg/l	-		
		Plant				
		Soil	1.068 mg/kg	-		
	Aluminium powder (stabilized)	Fresh water	0.0749 mg/l	-		
		Sewage Treatment	20 mg/l	-		
		Plant				
2	2-dimethylaminoethanol	Fresh water	0.066 mg/l	-		
		Marine water	0.007 mg/l	-		
		Soil	0.01 mg/kg	-		
		Sewage Treatment	10 mg/l	-		
		Plant				

8.2 Exposure controls Appropriate engineering	: Provide adequate ventilation. Where reasonably practicable, this should be
controls	achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.
Individual protection meas	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Use safety eyewear designed to protect against splash of liquids.
Skin protection	
Hand protection	
combination of chemical	aterial or combination of materials that will give unlimited resistance to any individual or s. nust be greater than the end use time of the product.
The instructions and info replacement must be foll	rmation provided by the glove manufacturer on use, storage, maintenance and owed.
	ed regularly and if there is any sign of damage to the glove material.
	es are free from defects and that they are stored and used correctly. ctiveness of the glove may be reduced by physical/chemical damage and poor
	to protect the exposed areas of the skin but should not be applied once exposure has
Gloves	 Duration / breakthrough time: <1 hour, Glove material: NBR, nitrile rubber, material thickness as splash protection: at least 0.2 mm, (EN374)
	Glove material: NBR, nitrile rubber Material thickness for short-term contact: at least 0.5 mm, (EN374)
	The recommendation for the type or types of glove to use when handling this product is based on information from the following source:
	Expert judgment
	The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Body protection	 Personnel should wear antistatic clothing made of natural fibres or of high- temperature-resistant synthetic fibres.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

SECTION 8: Exposure controls/personal protection

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Respiratory protection	: If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.
	Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flatting should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.
Environmental exposure controls	: Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance Physical state : Liquid. Colour : Gold. Odour : Not available. **Odour threshold** : Not available. Melting point/freezing point : Technically not possible to measure Initial boiling point and : 100 to 155°C (212 to 311°F) boiling range Flammability (solid, gas) : Not available. Upper/lower flammability or : Not available. explosive limits Not available. Flash point : Closed cup: 39°C (102.2°F) [Product does not sustain combustion.] Auto-ignition temperature : 270°C (518°F) **Decomposition temperature** : Not applicable. pН : 7.5 to 8.5 Viscosity : Dynamic: 144 mPa·s Kinematic: 142 mm²/s Solubility in water : Not available. Miscible with water : Yes. Partition coefficient: n-octanol/ : Not applicable. water Vapour pressure : 1.9 kPa (13.9 mm Hg) **Relative density** : Not available. Density : 1.011 g/cm³ Vapour density : Not available. **Explosive properties** : Not available. : Not available. **Oxidising properties** Weight volatiles : 81.9 % (w/w) **VOC** content : 19.6 % (w/w) (2010/75/EU)

9.1 Information on basic physical and chemical properties

9.2 Other	r information
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9.2.1 Information with regard to physical hazard classes

Further information Not available.

9.2.2 Other safety character	ristics
Miscible with water	: Yes.

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SECTION 9: Physical and chemical properties

Further information Not available.

room temperature (=20°C)

SECTION 10: Stability and reactivity

	,
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.
	Not applicable

SECTION 11: Toxicological information

11.1 Information on toxicological effects

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
propan-1-ol	LD50 Dermal	Rabbit	5040 mg/kg	-
	LD50 Oral	Rat	2200 mg/kg	-
1-methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	6600 mg/kg	-
1-pentanol	LD50 Dermal	Rabbit - Male	2860 mg/kg	-
	LD50 Oral	Rat	3030 mg/kg	-
Naphtha (petroleum), hydrotreated heavy	LD50 Oral	Rat	>6 g/kg	-
2-dimethylaminoethanol	LC50 Inhalation Gas. LD50 Oral	Rat Rat	1641 ppm 2 g/kg	4 hours -

Acute toxicity estimates

SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
mixture	N/A	N/A	384084.3	250	N/A
propan-1-ol	2200	5040	N/A	N/A	N/A
1-methoxy-2-propanol	6600	13000	N/A	N/A	N/A
1-pentanol	3030	2860	N/A	11	N/A
2-dimethylaminoethanol	2000	1100	1641	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
propan-1-ol	Eyes - Moderate irritant	Rabbit	-	24 hours 20	-
	Skin - Mild irritant	Human	-	mg 47 hours 100 %	-
	Skin - Mild irritant	Human	-	24 hours 100 %	-
	Skin - Mild irritant	Rabbit	-	500 mg	-
1-methoxy-2-propanol	Skin - Mild irritant	Rabbit	-	500 mg	-
1-pentanol	Eyes - Severe irritant	Rabbit	-	24 hours 5 uL	-
	Eyes - Severe irritant	Rabbit	-	81 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20	-
	Skin - Severe irritant	Rabbit	-	mg 24 hours 3200 mg	-
2-dimethylaminoethanol	Eyes - Oedema of the conjunctivae	Rabbit	3	-	-
	Eyes - Severe irritant	Rabbit	-	5 uL	-
	Skin - Mild irritant	Rabbit	-	445 mg	-

Sensitisation

<u>Mutagenicity</u>

Carcinogenicity

Reproductive toxicity

Teratogenicity

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
propan-1-ol	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
1-pentanol	Category 3	-	Respiratory tract irritation
Naphtha (petroleum), hydrotreated heavy	Category 3	-	Narcotic effects
2-dimethylaminoethanol	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Naphtha (petroleum), hydrotreated heavy	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available. of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

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SECTION 11: Toxicological information

SECTION IT. TOXICOL	ogical information
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Delayed and immediate effect	ts as well as chronic effects from short and long-term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate	: Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

effects

Conclusion/Summary	: Not available.
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Other information

: Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
propan-1-ol	Acute EC50 4480000 µg/l Fresh water	Algae - Green algae -	96 hours
		Selenastrum sp.	
	Acute LC50 1000000 µg/l Fresh water	Crustaceans - Scud -	48 hours
		Gammarus pulex	
	Acute LC50 2950000 µg/l Fresh water	Daphnia - Water flea - Daphnia	48 hours
		pulex	
	Acute LC50 3800000 µg/l Marine water	Fish - Bleak - Alburnus alburnus	96 hours
1-methoxy-2-propanol	Acute LC50 >21100 mg/l	Daphnia - Daphnia	48 hours
	Acute LC50 ≥1000 mg/l	Fish - Trout	96 hours
1-pentanol	Acute EC50 714 mg/l Fresh water	Daphnia - Water flea - Daphnia	48 hours
		magna	
	Acute LC50 180 ppm Marine water	Fish - Inland silverside -	96 hours
		Menidia beryllina	
	Chronic EC10 0.059 mg/l	Daphnia	21 days
	Chronic NOEC 10 mg/l	Fish	35 days
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SECTION 12: Ecological information

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2-dimethylaminoethanol	Acute EC50 98.37 mg/l	Daphnia	48 hours
	Acute LC50 146.63 mg/l Fresh water	Fish	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
1-methoxy-2-propanol	OECD 301E	96 % - 28 days	-	-
1-pentanol	OECD 310	100 % - Readily - 18 days	-	-
	Ready			
	Biodegradability -			
	CO2 in Sealed			
	Vessels			
	(Headspace			
	Test)			
2-dimethylaminoethanol	OECD 302C	60.5 % - Readily - 28 days	-	-
	Inherent			
	Biodegradability:			
	Modified MITI			
	Test (II)			

Conclusion/Summary : Not available.			
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
1-methoxy-2-propanol 1-pentanol Naphtha (petroleum), hydrotreated heavy	- - -	- -	Readily Readily Readily
2-dimethylaminoethanol	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
propan-1-ol	0.2	-	Low
1-methoxy-2-propanol	<1	-	Low
1-pentanol	1.51	-	Low
Naphtha (petroleum),	-	10 to 2500	High
hydrotreated heavy 2-dimethylaminoethanol	-0.55	-	Low

12.4 Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

-	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.
Packaging	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue		
	15 01 10*	packaging containing residues of or contaminated by hazardous substances	
Special precautions	taken when Empty conta	al and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. ainers or liners may retain some product residues. Avoid dispersal of al and runoff and contact with soil, waterways, drains and sewers.	

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	9006	Not regulated.	Not regulated
14.2 UN proper shipping name	-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	-	-
14.3 Transport hazard class(es)	-	9	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	Yes.	No.	No.

ADN

: The product is only regulated as a dangerous good when transported in tank vessels.

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk : Not available. according to IMO instruments

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes	

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

15.2 Chemical safety	:	This product contains substances for which Chemical Safety Assessments are still
assessment		required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	: ATE = Acute Toxicity Estimate GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level
	EUH statement = GB CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification	
Eye Dam. 1, H318	Calculation method	
Aquatic Chronic 3, H412	Calculation method	

Full text of abbreviated H statements

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SECTION 16: Other information

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H228	Flammable solid.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Date of issue/ Date of	of : 4/27/2024	
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3	
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2	
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B	
Flam. Sol. 1	FLAMMABLE SOLIDS - Category 1	
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3	
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2	
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1	
Asp. Tox. 1	ASPIRATION HAZARD - Category 1	
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3	
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2	
Acute Tox. 4	ACUTE TOXICITY - Category 4	
Acute Tox. 3	ACUTE TOXICITY - Category 3	

revision	-	.,,
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Notice to reader

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SECTION 16: Other information