

SAFETY DATA SHEET



Date of issue/Date of revision

: 12 February 2025

Version

: 1.04

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : 1K PLASTIPRIMER

Product code : 1.823.1500/E1

Product type : Liquid.

Other means of identification : Not available.

WCN1-F026-P00G-8WER

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

Use of the substance/
mixture : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Industries Italia S.r.l., Via Comasina, 121, 20161 Milano, Italy Tel: +39 02 6404.1

PPG Industries (UK) Ltd., Needham Road, Stowmarket, Suffolk, IP14 2AD, UK Tel: +44 (0) 1449 773 338

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

Company emergency telephone number : +39 02 6404.1 (0800-1700)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Flam. Liq. 3, H226

Acute Tox. 4, H332

Skin Irrit. 2, H315

Eye Irrit. 2, H319

STOT SE 3, H335

STOT RE 2, H373

Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Warning

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SECTION 3: Composition/information on ingredients

| | | | | |
|--|--|--------------|---|---------|
| nitroethane | REACH #: 01-2119966158-27 EC: 201-188-9 CAS: 79-24-3 | ≥0.30 - ≤2.4 | Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H332 Repr. 2, H361 Aquatic Chronic 3, H412 | [1] [2] |
| toluene | REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3 | <1.0 | Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 | [1] [2] |
| p-tert-butylphenyl 1-(2,3-epoxy)propyl ether | REACH #: 01-2119959496-20 EC: 221-453-2 CAS: 3101-60-8 | ≤0.30 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 | [1] |
| bis-[4-(2,3-epoxipropoxy)phenyl]propane | REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-073-00-2 | ≤0.30 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 See Section 16 for the full text of the H statements declared above. | [1] |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.**SECTION 4: First aid measures****4.1 Description of first aid measures**

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayedPotential acute health effects

- Eye contact** : Causes serious eye irritation.

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SECTION 4: First aid measures

- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to British standard BS EN 469 will provide a basic level of protection for chemical incidents.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not breathe vapour or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)


See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection


8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

| Product/ingredient name | Exposure limit values |
|---|---|
|  xylene | EH40/2005 WELs (United Kingdom (UK), 1/2020) [xylene, o-,m-,p- or mixed isomers] Absorbed through skin. STEL 15 minutes: 441 mg/m³. TWA 8 hours: 50 ppm. TWA 8 hours: 220 mg/m³. STEL 15 minutes: 100 ppm. |
| ethylbenzene | EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed through skin. STEL 15 minutes: 552 mg/m³. STEL 15 minutes: 125 ppm. TWA 8 hours: 100 ppm. TWA 8 hours: 441 mg/m³. |
| nitroethane | EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed through skin. STEL 15 minutes: 312 mg/m³. STEL 15 minutes: 100 ppm. TWA 8 hours: 62 mg/m³. TWA 8 hours: 20 ppm. |
| toluene | EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed through skin. STEL 15 minutes: 384 mg/m³. TWA 8 hours: 191 mg/m³. TWA 8 hours: 50 ppm. STEL 15 minutes: 100 ppm. |

Biological exposure indices

| Product/ingredient name | Exposure indices |
|---|--|
|  xylene | EH40/2005 BMGVs (United Kingdom (UK), 1/2020) [Xylene, o-, m-, p- or mixed isomers] BGV: 650 mmol/mol creatinine, methyl hippuric acid [in urine]. Sampling time: post shift. |

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SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

| Product/ingredient name | Type | Exposure | Value | Population | Effects |
|-------------------------|------|-----------------------|------------------------|--------------------|----------|
| xylene | DNEL | Long term Oral | 5 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 65.3 mg/m ³ | General population | Local |
| | DNEL | Long term Inhalation | 65.3 mg/m ³ | General population | Systemic |
| | DNEL | Long term Dermal | 125 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 212 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Local |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Systemic |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Systemic |
| | DMEL | Long term Inhalation | 442 mg/m ³ | Workers | Local |
| | DMEL | Short term Inhalation | 884 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Oral | 1.6 mg/kg bw/day | General population | Systemic |
| ethylbenzene | DNEL | Long term Inhalation | 15 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 77 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 180 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Inhalation | 293 mg/m ³ | Workers | Local |
| | DNEL | Long term Inhalation | 2 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 5 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 5 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 8.4 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 15 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 17 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 25 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 50 mg/m ³ | Workers | Local |
| | DNEL | Long term Dermal | 210 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 350 mg/kg bw/day | Workers | Systemic |
| nitroethane | DNEL | Short term Dermal | 1250 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 2100 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 2 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 5 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 5 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 8.4 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 15 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 17 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 25 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 50 mg/m ³ | Workers | Local |
| | DNEL | Long term Dermal | 210 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 350 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Dermal | 1250 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 2100 mg/kg bw/day | Workers | Systemic |
| toluene | DNEL | Long term Inhalation | 2 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 5 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 5 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 8.4 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 15 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 17 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 25 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 50 mg/m ³ | Workers | Local |
| | DNEL | Long term Dermal | 210 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 350 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Dermal | 1250 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 2100 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Oral | 8.13 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 56.5 mg/m ³ | General population | Local |
| | DNEL | Long term Inhalation | 56.5 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 192 mg/m ³ | Workers | Local |
| | DNEL | Long term Inhalation | 192 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 226 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Inhalation | 226 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 226 mg/m ³ | General population | Systemic |
| | DNEL | Long term Dermal | 384 mg/kg bw/day | Workers | Systemic |

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|--|------|-----------------------|-------------------------|-----------------------------------|----------|
| p-tert-butylphenyl 1-(2,3-epoxy)propyl ether | DNEL | Short term Inhalation | 384 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 384 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Dermal | 0.95 µg/cm ² | General population | Local |
| | DNEL | Long term Dermal | 0.95 µg/cm ² | General population | Local |
| | DNEL | Short term Dermal | 1.6 µg/cm ² | Workers | Local |
| | DNEL | Long term Dermal | 1.6 µg/cm ² | Workers | Local |
| | DNEL | Short term Dermal | 0.5 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 0.5 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 1 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Dermal | 1 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 1.75 mg/m ³ | General population | Local |
| | DNEL | Long term Inhalation | 1.75 mg/m ³ | General population | Systemic |
| | DNEL | Short term Inhalation | 3.5 mg/m ³ | Workers | Local |
| | DNEL | Long term Inhalation | 3.5 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 3.5 mg/m ³ | Workers | Systemic |
| bis-[4-(2,3-epoxipropoxy)phenyl]propane | DNEL | Long term Inhalation | 3.5 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 12.25 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 12.25 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 8.33 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Dermal | 8.33 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Dermal | 3.571 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 3.571 mg/kg bw/day | [Consumers] General population | Systemic |
| | DNEL | Long term Oral | 0.75 mg/kg bw/day | [Consumers] General population | Systemic |
| | DNEL | Short term Oral | 0.75 mg/kg bw/day | [Consumers] General population | Systemic |
| | DNEL | Long term Dermal | 89.3 µg/kg bw/day | General population | Systemic |
| | DNEL | Long term Oral | 0.5 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 0.75 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 0.87 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 4.93 mg/m ³ | Workers | Systemic |

PNECs

| Product/ingredient name | Compartment Detail | Value | Method Detail |
|---|------------------------|-----------------|--------------------------|
| xylene | Fresh water | 0.327 mg/l | - |
| | Marine water | 0.327 mg/l | - |
| | Sewage Treatment Plant | 6.58 mg/l | - |
| | Fresh water sediment | 12.46 mg/kg dwt | - |
| | Marine water sediment | 12.46 mg/kg dwt | - |
| | Soil | 2.31 mg/kg | - |
| ethylbenzene | Fresh water | 0.1 mg/l | Assessment Factors |
| | Marine water | 0.01 mg/l | Assessment Factors |
| | Sewage Treatment Plant | 9.6 mg/l | Assessment Factors |
| | Fresh water sediment | 13.7 mg/kg dwt | Equilibrium Partitioning |
| | Marine water sediment | 1.37 mg/kg dwt | Equilibrium Partitioning |
| | Soil | 2.68 mg/kg dwt | Equilibrium Partitioning |
| toluene | Secondary Poisoning | 20 mg/kg | - |
| | Fresh water | 0.68 mg/l | Sensitivity Distribution |
| | Marine water | 0.68 mg/l | Sensitivity Distribution |
| | Sewage Treatment Plant | 13.61 mg/l | Sensitivity Distribution |
| | Fresh water sediment | 16.39 mg/kg dwt | Equilibrium Partitioning |
| | Marine water sediment | 16.39 mg/kg dwt | - |
| bis-[4-(2,3-epoxipropoxy)phenyl]propane | Fresh water | 0.006 mg/l | Assessment Factors |
| | Marine water | 0.001 mg/l | Assessment Factors |
| | Fresh water sediment | 0.996 mg/kg dwt | Equilibrium Partitioning |

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|--|------------------------|-----------------|--------------------------|
| | Marine water sediment | 0.1 mg/kg dwt | Equilibrium Partitioning |
| | Soil | 0.196 mg/kg dwt | Equilibrium Partitioning |
| | Sewage Treatment Plant | 10 mg/l | Assessment Factors |
| | Secondary Poisoning | 11 mg/kg | Assessment Factors |

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : For prolonged or repeated handling, use the following type of gloves:

Not recommended: nitrile rubber

Recommended: polyvinyl alcohol (PVA), Viton®

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state : Liquid.
- Colour : Colourless.
- Odour : Characteristic.
- Odour threshold : Not available.
- Melting point/freezing point :
- Initial boiling point and boiling range : >37.78°C (>100°F)
- Flammability (solid, gas) : liquid
- Upper/lower flammability or explosive limits : Not available.
- Flash point : Closed cup: 24°C (75.2°F)
- Auto-ignition temperature :

| Ingredient name | °C | °F | Method |
|-----------------|-----|-------|--------|
| nitroethane | 414 | 777.2 | |

- pH : Not applicable.
- Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): >21 mm²/s

Solubility(ies)

| Media | Result |
|------------|-------------|
| cold water | Not soluble |

- Miscible with water : No.
- Partition coefficient: n-octanol/ water : Not applicable.
- Vapour pressure :

| Ingredient name | Vapour Pressure at 20°C | | | Vapour pressure at 50°C | | |
|-----------------|-------------------------|-----|--------|-------------------------|-----|--------|
| | mm Hg | kPa | Method | mm Hg | kPa | Method |
| nitroethane | 20.9 | 2.8 | | | | |

- Relative density : 0.88
- Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
- Oxidising properties : Product does not present an oxidizing hazard.
- Particle characteristics
- Median particle size : Not applicable.

SECTION 10: Stability and reactivity

- 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability : The product is stable.
- 10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

| | |
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| SECTION 10: Stability and reactivity | |

- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions:
oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following
materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|------------------------|---------|-------------|----------|
| Xylene | LD50 Dermal | Rabbit | 1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |
| ethylbenzene | LC50 Inhalation Vapour | Rat | 17.8 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 17.8 g/kg | - |
| nitroethane | LD50 Oral | Rat | 3.5 g/kg | - |
| | LD50 Oral | Rat | 1100 mg/kg | - |
| toluene | LC50 Inhalation Vapour | Rat | 49 g/m³ | 4 hours |
| | LD50 Dermal | Rabbit | 8.39 g/kg | - |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | LD50 Oral | Rat | 5580 mg/kg | - |
| | LD50 Dermal | Rabbit | 23000 mg/kg | - |
| | LD50 Oral | Rat | 15000 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

| Product/ingredient name | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapours) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|---|--------------|----------------|--------------------------|-----------------------------|-------------------------------------|
| 1K PLASTIPRIMER | 55055.1 | 2159.8 | N/A | 12.3 | N/A |
| xylene | 4300 | 1700 | N/A | 11 | N/A |
| ethylbenzene | 3500 | 17800 | N/A | 17.8 | N/A |
| nitroethane | 1100 | N/A | N/A | 11 | N/A |
| toluene | 5580 | 8390 | N/A | 49 | N/A |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | 15000 | 23000 | N/A | N/A | N/A |

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|---|------------------------------------|---------|-------|-----------------|-------------|
| xylene | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Eyes - Mild irritant | Rabbit | - | 24 hours | - |
| | Eyes - Redness of the conjunctivae | Rabbit | 0.4 | 24 hours | - |
| | Skin - Oedema | Rabbit | 0.5 | 4 hours | - |
| | Skin - Erythema/Eschar | Rabbit | 0.8 | 4 hours | - |
| | Skin - Mild irritant | Rabbit | - | 4 hours | - |

- Conclusion/Summary** : Not available.
- Skin** : There are no data available on the mixture itself.
- Eyes** : There are no data available on the mixture itself.
- Respiratory** : There are no data available on the mixture itself.
- Sensitisation**

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SECTION 11: Toxicological information

| Product/ingredient name | Route of exposure | Species | Result |
|---|-------------------|---------|-------------|
| Bis-[4-(2,3-epoxipropoxy)phenyl]propane | skin | Mouse | Sensitising |

Conclusion/Summary

- Skin** : There are no data available on the mixture itself.
- Respiratory** : There are no data available on the mixture itself.

Mutagenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Carcinogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Reproductive toxicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Teratogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|-------------------------|------------|-------------------|------------------------------|
| Xylene | Category 3 | - | Respiratory tract irritation |
| toluene | Category 3 | - | Narcotic effects |

Specific target organ toxicity (repeated exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|-------------------------|------------|-------------------|----------------|
| Ethylbenzene | Category 2 | - | hearing organs |
| toluene | Category 2 | - | - |

Aspiration hazard

| Product/ingredient name | Result |
|-------------------------|--------------------------------|
| Xylene | ASPIRATION HAZARD - Category 1 |
| ethylbenzene | ASPIRATION HAZARD - Category 1 |
| toluene | ASPIRATION HAZARD - Category 1 |

Information on likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing

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SECTION 11: Toxicological information

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|---------------------|---|
| Skin contact | : Adverse symptoms may include the following: irritation redness dryness cracking |
| Ingestion | : No specific data. |

Delayed and immediate effects as well as chronic effects from short and long-term exposure

| | |
|---|---|
| <u>Short term exposure</u> | |
| Potential immediate effects | : Not available. |
| Potential delayed effects | : Not available. |
| <u>Long term exposure</u> | |
| Potential immediate effects | : Not available. |
| Potential delayed effects | : Not available. |
| <u>Potential chronic health effects</u> | |
| Not available. | |
| Conclusion/Summary | : Not available. |
| General | : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. |
| Carcinogenicity | : No known significant effects or critical hazards. |
| Mutagenicity | : No known significant effects or critical hazards. |
| Reproductive toxicity | : No known significant effects or critical hazards. |
| Other information | : Not available. |

SECTION 12: Ecological information

12.1 Toxicity

| Product/ingredient name | Result | Species | Exposure |
|---|---------------------------------|-------------------------------------|----------|
| ethylbenzene bis-[4-(2,3-epoxipropoxy) phenyl]propane | Acute EC50 1.8 mg/l Fresh water | Daphnia | 48 hours |
| | Chronic NOEC 1 mg/l Fresh water | Daphnia - <i>Ceriodaphnia dubia</i> | - |
| | Acute LC50 1.8 mg/l Fresh water | Daphnia - <i>daphnia magna</i> | 48 hours |
| | Chronic NOEC 0.3 mg/l | Daphnia | 21 days |
| Conclusion/Summary | : Not available. | | |

12.2 Persistence and degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|-----------------------------|---|--|--------|----------|
| ethylbenzene nitroethane | - OECD Ready Biodegradability - Closed Bottle Test | 79 % - Readily - 10 days <0.1 % - 28 days | - - | - - |
| Conclusion/Summary | : Not available. | | | |

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SECTION 12: Ecological information

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|---|-------------------|------------|------------------|
| xylene | - | - | Readily |
| ethylbenzene | - | - | Readily |
| nitroethane | - | - | Not readily |
| toluene | - | - | Readily |
| bis-[4-(2,3-epoxipropoxy)phenyl]propane | - | - | Not readily |

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|-------------------------|--------------------|-------------|-----------|
| xylene | 3.12 | 7.4 to 18.5 | Low |
| ethylbenzene | 3.6 | 79.43 | Low |
| nitroethane | 0.18 | - | Low |
| toluene | 2.73 | 8.32 | Low |

12.4 Mobility in soil

Soil/water partition coefficient : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste**Waste catalogue**

| Waste code | Waste designation |
|------------|---|
| 08 01 11* | waste paint and varnish containing organic solvents or other hazardous substances |

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

| Type of packaging | Waste catalogue |
|-------------------|--------------------------|
| Container | 15 01 06 mixed packaging |

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SECTION 13: Disposal considerations

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

| | ADR/RID | ADN | IMDG | IATA |
|---------------------------------|-----------------|-----------------|-----------------|-----------------|
| 14.1 UN number | UN1263 | UN1263 | UN1263 | UN1263 |
| 14.2 UN proper shipping name | PAINT | PAINT | PAINT | PAINT |
| 14.3 Transport hazard class(es) | 3 | 3 | 3 | 3 |
| 14.4 Packing group | III | III | III | III |
| 14.5 Environmental hazards | No. | Yes. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. | Not applicable. |

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

IMDG : None identified.

IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
[UK \(GB\)/REACH](#)

[Annex XIV - List of substances subject to authorisation](#)

[Annex XIV](#)

None of the components are listed.

[Substances of very high concern](#)

None of the components are listed.

Explosive precursors : Not applicable.

[Ozone depleting substances](#)

Not listed.

[Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles](#)

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SECTION 15: Regulatory information


| Product/ingredient name | Entry Number (REACH) |
|----------------------------|----------------------|
| 1K PLASTIPRIMER toluene | 3 48 |

Labelling : Not applicable.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

| Category |
|--|
|  5c |

SECTION 16: Other information

 Indicates information that has changed from previously issued version.

Abbreviations and acronyms

- : ATE = Acute Toxicity Estimate
- GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = GB CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

| Classification | Justification |
|--|---|
| Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Aquatic Chronic 3, H412 | On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method |

Full text of abbreviated H statements

| | |
|-------|--|
| H225 | Highly flammable liquid and vapour. |
| H226 | Flammable liquid and vapour. |
| H302 | Harmful if swallowed. |
| H304 | May be fatal if swallowed and enters airways. |
| H312 | Harmful in contact with skin. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H319 | Causes serious eye irritation. |
| H332 | Harmful if inhaled. |
| H335 | May cause respiratory irritation. |
| H336 | May cause drowsiness or dizziness. |
| H361 | Suspected of damaging fertility or the unborn child. |
| H361d | Suspected of damaging the unborn child. |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H411 | Toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |

Full text of classifications

| | | | |
|------------------------|------------------------|---------------------------------------|---------------------------|
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SECTION 16: Other information

| | |
|-------------------|---|
| Acute Tox. 4 | ACUTE TOXICITY - Category 4 |
| Aquatic Chronic 2 | LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 |
| Aquatic Chronic 3 | LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 |
| Asp. Tox. 1 | ASPIRATION HAZARD - Category 1 |
| Eye Irrit. 2 | SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 |
| Flam. Liq. 2 | FLAMMABLE LIQUIDS - Category 2 |
| Flam. Liq. 3 | FLAMMABLE LIQUIDS - Category 3 |
| Repr. 2 | REPRODUCTIVE TOXICITY - Category 2 |
| Skin Irrit. 2 | SKIN CORROSION/IRRITATION - Category 2 |
| Skin Sens. 1 | SKIN SENSITISATION - Category 1 |
| STOT RE 2 | SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 |
| STOT SE 3 | SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3 |

History

| | |
|--|---------------------------|
| Date of issue/ Date of revision | : 12 February 2025 |
| Date of previous issue | : 19 November 2024 |
| Prepared by | : EHS |
| Version | : 1.04 |

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