923-625

Glasurit® HS Clear universal VOC

08/2015

G / C

Application:	HS clearcoat for 90 Line basecoats. For universal application in quick repair jobs on single panels up to the complete car.
Properties:	Clearcoat is safe to apply and easy to process and is therefore suitable for an especially large application spectrum.
Remarks:	 Select hardener and reducer according to ambient temperature and size of object to be painted.

	Paint system			
	Mixing ratio	3 : 1 : 1 100 % by vol. 923-625		
Ð	Hardener	33 % by vol. 929-61, -63, -64		
*	Reducer	33 % by vol. 352-10, -30, -40		
S	Spray viscosity DIN 4 at 20°C	18 - 21 s	Potlife at 20°C	2 h
> -	Gravity cup Spraying pressure	Compliant gravity-feed spray gun 1.3 – 1,4 mm 2.0 bar	HVLP gravity-feed spray 2.0 – 3.0 bar /0.7 bar at	
×	Number of spraycoats	1 ½ without intermediate flash off 2	Film thickness	40 - 60 µm
<u>)</u> †)†)	Flash-off at 20°C	app. 3 min. intermediate flash off between the application of two spraycoats		
	Drying at 60 °C Drying at 40 °C Drying at 20 °C	 25 min. at panel temperature * 45 - 60 min. at panel temperature * 7 h * * Drying times can be influenced by the selection of hardener, reducer and application. 523-15 Glasurit Racing Additive can reduce drying times. 		
R	Infrared (short wave)	10 min.		

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 μ m.

2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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