

1/16

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier	
Product identifier	: 3301
Product name	: Permacron® Elastic Hardener
Product type	: Liquid.
Other means of identification	: 4025331226666
Date of issue	: 16 January 2024
Version	: 1.08
Date of previous issue	: 25 July 2023
1.2 Relevant identified uses	of the substance or mixture and uses advised against
Identified uses	: Coating component.
Uses advised against	: Not for sale to or use by consumers.
 1.3 Details of the supplier of Axalta Coating Systems Get Christbusch 25 DE 42285 Wuppertal +49 (0)202 529-0 e-mail address of person responsible for this SDS 1.4 Emergency telephone n Supplier Telephone number Hours of operation 	<pre>many GmbH & Co. KG sds-competence@axalta.com umber +(44)-870-8200418 ;</pre>
SECTION 2: Hazard	
2.1 Classification of the sub	
Product definition	: Mixture
Classification according to Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315	<u>5 UK CLP/GHS</u>

STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412

Eye Dam. 1, H318

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

Ingredients of unknown : Contains 2.7% of components with unknown hazards to the aquatic environment ecotoxicity

Date of issue/Date of revision	: 1/16/2024	Date of previous issue	: 7/25/2023	Version : 1.08
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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758 Permacron® Elastic Hardener

SECTION 2: Hazards identification

See Section 16 for the full text of the H statements declared above. See Section 11 for more detailed information on health effects and symptoms.

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2.2 Label elements

Hazard pictograms

	-	
Signal word	:	Danger
Contains	:	Reaction mass of ethylbenzene and xylene propan-1-ol
Hazard statements	:	 H226 - Flammable liquid and vapour. H304 - May be fatal if swallowed and enters airways. H312 + H332 - Harmful in contact with skin or if inhaled. H315 - Causes skin irritation. H318 - Causes serious eye damage. H335 - May cause respiratory irritation. H373 - May cause damage to organs through prolonged or repeated exposure. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	 P280 - Wear protective gloves and protective clothing. Wear eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P260 - Do not breathe vapour.
Response	:	₱301 + P331 - IF SWALLOWED: Do NOT induce vomiting. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	EUH205 - Contains epoxy constituents. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	None known.
The mixture may be a skin se	nsi	tiser. It may also be a skin irritant and repeated contact may increase this effect.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

Product/ingredient name	Identifiers	%	Classification	Туре
Reaction mass of ethylbenzene and xylene	REACH #: 01-2119539452-40 EC: 905-588-0	≥75 - ≤90	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1]
propan-1-ol	REACH #: 01-2119486761-29 EC: 200-746-9 CAS: 71-23-8	≤5	Flam. Liq. 2, H225 Eye Dam. 1, H318 STOT SE 3, H336	[1] [2]
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3	≤0.3	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
p-tert-butylphenyl 1-(2,3-epoxy) propyl ether	REACH #: 01-2119959496-20 EC: 221-453-2 CAS: 3101-60-8	≤0.2	Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

SECTION 4: First aid measures			
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.		
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.		

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media				
Suitable extinguishing media	:	Recommended: alcohol-resistant foam, CO ₂ , powders, water spray.		
Unsuitable extinguishing media	:	Do not use water jet.		
5.2 Special hazards arising fr	om	the substance or mixture		
Hazards from the substance or mixture	:	Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.		
Hazardous combustion products	:	Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.		
5.3 Advice for firefighters				
Special protective actions for fire-fighters	:	Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.		
Special protective equipment for fire-fighters	:	Appropriate breathing apparatus may be required.		
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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures		
For non-emergency personnel	:	Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other	: See Section 1 for emergency contact information.
sections	See Section 8 for information on appropriate personal protective equipment.
	See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.

In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep away from heat, sparks and flame. No sparking tools should be used.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8).

Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Do not allow to enter drains or watercourses.

Information on fire and explosion protection

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Seveso Directive - Reporting thresholds

Danger criteria

	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

SECTION 7: Handling and storage

7.3 Specific end use(s)

Recommendations	: Not available.
Industrial sector specific	: Not available.
solutions	

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 625 mg/m ³ 15 minutes. STEL: 250 ppm 15 minutes. TWA: 500 mg/m ³ 8 hours. TWA: 200 ppm 8 hours.

Biological exposure indices

No exposure indices known.

Recommended monitoring	:	Reference should be made to appropriate monitoring standards. Reference to
procedures		national guidance documents for methods for the determination of hazardous
		substances will also be required.

DNELs/DMELs

DNEL DNEL DNEL DNEL DNEL	Long term Dermal Long term Inhalation Long term Dermal Inhalation Short term Inhalation Long term Dermal	212 mg/kg bw/day 221 mg/m ³ 136 mg/kg bw/day 268 mg/m ³ 1723 mg/ m ³	Workers Workers Workers Workers Workers	Systemic Systemic Systemic Systemic Systemic
DNEL DNEL DNEL DNEL	Inhalation Long term Dermal Inhalation Short term Inhalation	136 mg/kg bw/day 268 mg/m ³ 1723 mg/ m ³	Workers Workers	Systemic Systemic
DNEL DNEL DNEL	Long term Dermal Long term Inhalation Short term Inhalation	bw/day 268 mg/m ³ 1723 mg/ m ³	Workers	Systemic
DNEL DNEL	Inhalation Short term Inhalation	268 mg/m ³ 1723 mg/ m ³		
DNEL	Short term Inhalation	m³ Ö	Workers	Systemic
		0.75 mg/ kg bw/day	Workers	Systemic
DNEL	Long term Inhalation	4.93 mg/m ³	Workers	Systemic
DNEL	Short term Dermal	0.5 mg/kg bw/day	General population	Systemic
DNEL	Long term Dermal	0.5 mg/kg	General	Systemic
DNEL	Short term Dermal	1 mg/kg	Workers	Systemic
DNEL	Long term Dermal	1 mg/kg	Workers	Systemic
DNEL	Long term Inhalation			Local
DNEL	Long term	1.75 mg/m³	General	Systemic
DNEL	Short term	3.5 mg/m³	Workers	Local
DNEL	Long term	3.5 mg/m³	Workers	Local
DNEL	Short term	3.5 mg/m³	Workers	Systemic
DNEL	Long term	3.5 mg/m³	Workers	Systemic
DNEL	Short term Dermal	0.95 µg/ cm²	General population	Local
-	DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	Inhalation DNEL Short term Dermal DNEL Long term Dermal DNEL Short term Dermal DNEL Short term Dermal DNEL Long term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Short term Inhalation DNEL Short term Inhalation DNEL Short term Inhalation DNEL Short term Inhalation DNEL Short term	Inhalation0.5 mg/kg bw/dayDNELShort term Dermal0.5 mg/kg bw/dayDNELLong term Dermal0.5 mg/kg bw/dayDNELShort term Dermal1 mg/kg bw/dayDNELLong term Dermal1 mg/kg bw/dayDNELLong term Dermal1 mg/kg bw/dayDNELLong term Dermal1 ng/kg bw/dayDNELLong term 1.75 mg/m³Inhalation1.75 mg/m³DNELLong term3.5 mg/m³Inhalation3.5 mg/m³DNELShort term3.5 mg/m³Inhalation3.5 mg/m³DNELShort term3.5 mg/m³Inhalation3.5 mg/m³DNELShort term3.5 mg/m³Inhalation3.5 mg/m³DNELShort term0.95 µg/ cm²	InhalationInhalationDNELShort term Dermal0.5 mg/kg bw/dayGeneral populationDNELLong term Dermal0.5 mg/kg bw/dayGeneral populationDNELShort term Dermal1 mg/kg bw/dayWorkersDNELLong term Dermal1 mg/kg bw/dayWorkersDNELLong term Dermal1 mg/kg bw/dayWorkersDNELLong term Dermal1 ng/kg bw/dayWorkersDNELLong term Inhalation1.75 mg/m³ General populationGeneral populationDNELLong term Inhalation3.5 mg/m³ S.5 mg/m³WorkersDNELLong term Inhalation3.5 mg/m³ S.5 mg/m³WorkersDNELShort term Inhalation3.5 mg/m³ S.5 mg/m³WorkersDNELLong term Inhalation3.5 mg/m³ S.5 mg/m³WorkersDNELShort term Inhalation3.5 mg/m³ S.5 mg/m³WorkersDNELShort term Dermal0.95 µg/ cm²General population

SECTION 8: Exposure controls/personal protection

		••••		
DNEL	Long term Dermal	0.95 µg/	General	Local
		Cm ²	population	
DNEL	Short term Dermal	1.6 µg/cm²	Workers	Local
DNEL	Long term Dermal	1.6 µg/cm ²	Workers	Local

Product/ingredient name	Compartment Detail	Value	Method Detail
Reaction mass of ethylbenzene and xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment	6.58 mg/l	-
	Plant		
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
propan-1-ol	Marine water	0.683 mg/l	-
	Sediment	27.5 mg/kg	-
	Soil	1.49 mg/kg	-
	Sewage Treatment	96 mg/l	-
	Plant		
	Fresh water	6.83 mg/l	-
	Marine water sediment	2.75 mg/kg	-
reaction product: bisphenol-A-	Fresh water	0.006 mg/l	-
(epichlorhydrin); epoxy resin			
	Marine water	0.001 mg/l	-
	Sewage Treatment	10 mg/l	-
	Plant	, , , , , , , , , , , , , , , , , , ,	
	Fresh water sediment	0.341 mg/kg dwt	-
	Marine water sediment	0.034 mg/kg dwt	-
	Soil	0.065 mg/kg dwt	-

8.2 Exposure controls

Appropriate engineering controls : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
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Eye/face protection

: Use safety eyewear designed to protect against splash of liquids.

Skin protection

Hand protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Gloves	: Duration / breakthrough time: <1 hour,
	Glove material: NBR, nitrile rubber, material thickness as splash protection: at least
	0.2 mm, (EN374)
	Glove material: NBR, nitrile rubber Material thickness for short-term contact: at least

Glove material: NBR, nitrile rubber Material thickness for short-term contact: at least 0.5 mm, (EN374)

Date of issue/Date of revision	: 1/16/2024	Date of previous issue	: 7/25/2023	Version : 1.08 7/*
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SECTION 8: Exposure controls/personal protection

The recommendation for the type or types of glove to use when handling this product is based on information from the following source:
Expert judgment
The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
: Personnel should wear antistatic clothing made of natural fibres or of high- temperature-resistant synthetic fibres.
 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
: Wworkers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.
: Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

		• •	
<u>Appearance</u>			
Physical state	:	Liquid.	
Colour	:	Clear.	
Odour	:	Not available.	
Odour threshold	:	Not available.	
Melting point/freezing point	:	Fechnically not possible to measure	
Initial boiling point and boiling range	:	138 to 142°C (280.4 to 287.6°F)	
Flammability (solid, gas)		Not available.	
Upper/lower flammability or		Lower: 1%	
explosive limits	•	Upper: 6.6%	
Flash point	:	Closed cup: 24°C (75.2°F)	
Auto-ignition temperature	:	400°C (752°F)	
Decomposition temperature	:	Not applicable.	
рН	:	Not applicable.	
Viscosity	:	Dynamic (room temperature): 20 mPa·s Kinematic (room temperature): 23 mm²/s Kinematic (40°C): <20.5 mm²/s	
Solubility in water	:	Not available.	
Miscible with water	:	No.	
Partition coefficient: n-octanol/ water	:	Not applicable.	
Vapour pressure	:	0.96 kPa (7.2 mm Hg)	
Relative density	:	Not available.	
Density	:	0.87 g/cm³	
Vapour density	:	Not available.	
Explosive properties	:	Not available.	
Oxidising properties	:	Not available.	
Weight volatiles	:	91.3 % (w/w)	
VOC content	:	91.3 % (w/w)	(2010/75/EU)

SECTION 9: Physical and chemical properties

room temperature (=20°C)

SECTION 10: Stability and reactivity

10.1 Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
10.5 Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	:	Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.
		Not applicable

SECTION 11: Toxicological information

11.1 Information on toxicological effects

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, p-tert-butylphenyl 1-(2,3-epoxy)propyl ether. May produce an allergic reaction.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Reaction mass of ethylbenzene and xylene	LC50 Inhalation Vapour	Rat	6350 to 6700 ppm	4 hours
	LD50 Dermal LD50 Oral	Rabbit Rat	121236 mg/kg 3523 to 4000	-
propan-1-ol	LD50 Dermal	Rabbit	mg/kg 5040 mg/kg	-
	LD50 Oral	Rat	2200 mg/kg	-

SECTION 11: Toxicological information

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
mixture	N/A	1261.5	N/A	12.6	N/A
Reaction mass of ethylbenzene and xylene	N/A	1100	N/A	11	N/A
propan-1-ol	2200	5040	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
propan-1-ol	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Skin - Mild irritant	Human	-	47 hours 100 %	-
	Skin - Mild irritant	Human	-	24 hours 100 %	-
	Skin - Mild irritant	Rabbit	-	500 mg	-
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 mg	-
(opionioniyanin), opoxy realin	Skin - Moderate irritant	Rabbit	-	24 hours 500 uL	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
p-tert-butylphenyl 1- (2,3-epoxy)propyl ether	skin	Mouse	Sensitising

Mutagenicity

Carcinogenicity

Reproductive toxicity

Teratogenicity

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Reaction mass of ethylbenzene and xylene	Category 3		Respiratory tract irritation
propan-1-ol	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Reaction mass of ethylbenzene and xylene	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result
Reaction mass of ethylbenzene and xylene	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available. of exposure

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.

Date of issue/Date of revisio

SECTION 11: Toxicological information

Skin contact	: Harmful in contact with skin. Causes skin irritation.
Ingestion	: May be fatal if swallowed and enters airways.
Symptoms related to t	the physical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting

Delayed and immediate effects as well as chronic effects from short and long-term exposure

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	<u>cts</u>
Not available.	
Conclusion/Summary	: Not available.
General	: May cause damage to organs through prolonged or repeated exposure.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Other information

: Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Reaction mass of ethylbenzene and xylene	Acute EC50 2.2 mg/l	Algae - Algae - Selenastrum capricornutum	73 hours
	Acute LC50 1 mg/l	Daphnia - Daphnia - <i>Daphnia magna</i>	24 hours
	Acute LC50 2.6 mg/l	Fish - Trout - Oncorhynchus mykiss	96 hours
	Chronic NOEC 16 mg/l	Micro-organism - Activated sludge - Activated sludge	28 days
propan-1-ol	Acute EC50 4480000 µg/l Fresh water	Algae - Green algae - Selenastrum sp.	96 hours
	Acute LC50 1000000 µg/l Fresh water	Crustaceans - Scud - Gammarus pulex	48 hours
	Acute LC50 2950000 µg/l Fresh water	Daphnia - Water flea - Daphnia	48 hours
Date of issue/Date of revision	: 1/16/2024 Date of previous issue	: 7/25/2023 Version	:1.08 11/16

SECTION 12: Ecological information

reaction product: bisphenol- A-(epichlorhydrin); epoxy resin	Acute LC50 3800000 µg/l Marine water EC50 11 mg/l	<i>pulex</i> Fish - Bleak - <i>Alburnus alburnus</i> Algae	96 hours 72 hours
p-tert-butylphenyl 1-	EC50 1.8 mg/l	Daphnia	48 hours
	LC50 2 mg/l	Fish	96 hours
	Acute EC50 9 mg/l	Algae	72 hours
(2,3-epoxy)propyl ether	Acute LC50 67.9 mg/l	Daphnia	48 hours
	Acute LC50 7.5 mg/l	Fish	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
p-tert-butylphenyl 1- (2,3-epoxy)propyl ether	OECD 301D Ready Biodegradability - Closed Bottle Test	1.1 % - Not readily - 28 day	5 -	-
Conclusion/Summary	: Not available.			
Product/ingredient name	Aquatic half-life	Photol	ysis	Biodegradability
p-tert-butylphenyl 1-	-	-		Not readily

12.3 Bioaccumulative potential

(2,3-epoxy)propyl ether

Product/ingredient name	LogPow	BCF	Potential
Reaction mass of ethylbenzene and xylene propan-1-ol reaction product: bisphenol- A-(epichlorhydrin); epoxy resin	3.16 0.2 2.64 to 3.78	- - 31	Low Low Low

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

SECTION 13: Disposal considerations

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.
Packaging	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging		Waste catalogue	
	15 01 10*	packaging containing residues of or contaminated by hazardous substances	
Special precautions	taken when l Empty conta residues ma container. D thoroughly in	I and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. iners or liners may retain some product residues. Vapour from product y create a highly flammable or explosive atmosphere inside the Do not cut, weld or grind used containers unless they have been cleaned internally. Avoid dispersal of spilt material and runoff and contact with ays, drains and sewers.	

SECTION 14: Transport information

	•			
	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group		111	Ш	111
14.5 Environmental hazards	No.	Yes.	No.	No.
Additional informa	tion			
ADR/RID	: <u>Tunnel c</u>	<u>ode</u> (D/E)		

: The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk : Not available. according to IMO instruments

ADN

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Seveso Directive

This product is controlled under the Seveso Directive.

<u>Danger criteria</u>				
Category				
P5c				
National regulations				
Product/ingredient name	List name	Name on list	Classification	Notes
International regulations				
Chemical Weapon Conventio	n List Schedules	I, II & III Chemicals		
Not listed.				
Montreal Protocol				
Not listed.				
Stockholm Convention on Pe	ersistent Organic	Pollutants		

Not listed.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbrevietiene end	ATE - Acute Texicity Estimate
Abbreviations and	: ATE = Acute Toxicity Estimate
acronyms	GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and
-	Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019
	No. 720 and amendments
	DMEL = Derived Minimal Effect Level
	DNEL = Derived No Effect Level
	EUH statement = GB CLP-specific Hazard statement
	N/A = Not available
	PBT = Persistent, Bioaccumulative and Toxic
	PNEC = Predicted No Effect Concentration
	RRN = REACH Registration Number
	SGG = Segregation Group
	vPvB = Very Persistent and Very Bioaccumulative
Procedure used to de	ivo the classification

Procedure used to derive the classification

Permacron® Elastic Hardener

SECTION 16: Other information

Classification	Justification	
Flam. Liq. 3, H226	On basis of test data	
Acute Tox. 4, H312	Calculation method	
Acute Tox. 4, H332	Calculation method	
Skin Irrit. 2, H315	Calculation method	
Eye Dam. 1, H318	Calculation method	
STOT SE 3, H335	Calculation method	
STOT RE 2, H373	Calculation method	
Asp. Tox. 1, H304	Calculation method	
Aquatic Chronic 3, H412	Calculation method	

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
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Date of printing	. 1/10/2024
Date of issue/ Date of	: 1/16/2024
revision	
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Notice to reader

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SECTION 16: Other information

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