

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product identifier : WT 323
Product name : Permahyd® Hi-TEC Mixing Colour 480 WT 323 Special Black
Product type : Liquid.
Other means of identification : 4025331470526; 4025331472674; 4025331482055; 4025331490593
Date of issue/ Date of revision : 28 May 2024
Version : 1.2
Date of previous issue : 25 May 2024

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component.
Uses advised against : Not for sale to or use by consumers.

1.3 Details of the supplier of the safety data sheet

Axalta Coating Systems Germany GmbH & Co. KG
Christbusch 25
DE 42285 Wuppertal
+49 (0)202 529-0
e-mail address of person responsible for this SDS : sds-competence@axalta.com

1.4 Emergency telephone number

Supplier

Telephone number : +(44)-870-8200418
Hours of operation :

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture
Classification according to UK CLP/GHS
Not classified.

The product is not classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.
Precautionary statements
Prevention : Not applicable.

Permahyd® Hi-TEC Mixing Colour 480 WT 323 Special Black

SECTION 2: Hazards identification

Response	: Not applicable.
Storage	: Not applicable.
Disposal	: Not applicable.
Supplemental label elements	: EUH208 - Contains 1,2-benzisothiazol-3(2H)-one. May produce an allergic reaction. EUH210 - Safety data sheet available on request.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
Poly(oxy-1,2-ethanediyl), α -2-naphthalenyl- ω -hydroxy-1,2-benzisothiazol-3(2H)-one	EC: 609-139-7 CAS: 35545-57-4	≤ 3	Acute Tox. 4, H302	[1]
	REACH #: 01-2120761540-60 EC: 220-120-9 CAS: 2634-33-5 Index: 613-088-00-6	< 0.05	Acute Tox. 4, H302 Acute Tox. 2, H330 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 2, H411 See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a physical, health or environmental hazard

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

SECTION 4: First aid measures

- Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO₂, powders, water spray.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
- Hazardous combustion products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
- Special protective equipment for fire-fighters** : Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

SECTION 6: Accidental release measures

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Due to the organic solvents content of the mixture:

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.

In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Keep away from heat, sparks and flame. No sparking tools should be used.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8).

Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Do not allow to enter drains or watercourses.

Information on fire and explosion protection

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store between the following temperatures: 5 to 35°C (41 to 95°F). Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight.

Keep container tightly closed.

Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Type	Exposure	Value	Population	Effects
1,2-benzisothiazol-3(2H)-one	DNEL	Long term Inhalation	6.81 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	0.966 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	0.345 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.966 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.2 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	6.81 mg/m ³	Workers	Systemic

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
1,2-benzisothiazol-3(2H)-one	Fresh water	4.03 µg/l	-
	Marine water	0.403 µg/l	-
	Sewage Treatment Plant	1.03 mg/l	-
	Fresh water sediment	49.9 µg/kg dwt	-
	Marine water sediment	4.99 µg/kg dwt	-
	Soil	3 mg/kg	-

8.2 Exposure controls

Appropriate engineering controls : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Use safety eyewear designed to protect against splash of liquids.

Skin protection

Hand protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Gloves : Duration / breakthrough time: <1 hour,
 Glove material: NBR, nitrile rubber, material thickness as splash protection: at least 0.2 mm, (EN374)
 Glove material: NBR, nitrile rubber Material thickness for short-term contact: at least 0.5 mm, (EN374)

The recommendation for the type or types of glove to use when handling this product is based on information from the following source:

Expert judgment

SECTION 8: Exposure controls/personal protection

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

- Body protection** : Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.
- Environmental exposure controls** : Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Black.
- Odour** : Not available.
- Odour threshold** : Not available.
- Melting point/freezing point** : Technically not possible to measure
- Initial boiling point and boiling range** : 100 to 100.1°C (212 to 212.2°F)
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Not available.
Not available.
- Flash point** : Closed cup: 68°C (154.4°F) [Product does not sustain combustion.]
- Auto-ignition temperature** : 300°C (572°F)
- Decomposition temperature** : Not applicable.
- pH** : 8.4 to 9
- Viscosity** : Dynamic: 93 mPa·s
Kinematic: 92 mm²/s
- Solubility(ies)** :

Media	Result
cold water	Soluble

- Solubility in water** : Not available.
- Miscible with water** : Yes.
- Partition coefficient: n-octanol/ water** : Not applicable.
- Vapour pressure** : 2.2 kPa (16.6 mm Hg)
- Relative density** : Not available.
- Density** : 1.009 g/cm³
- Vapour density** : Not available.
- Explosive properties** : Not available.
- Oxidising properties** : Not available.
- Weight volatiles** : 94.1 % (w/w)
- VOC content** : 0.7 % (w/w) (2010/75/EU)

SECTION 9: Physical and chemical properties**9.2 Other information****9.2.1 Information with regard to physical hazard classes****Flow time (ISO 2431)** : 69 s (room temperature) [Jet diameter: 4 mm]

Further information Not available.

9.2.2 Other safety characteristics**Miscible with water** : Yes.

Further information Not available.

*room temperature (=20°C)***SECTION 10: Stability and reactivity****10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.**10.2 Chemical stability** : Stable under recommended storage and handling conditions (see Section 7).**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.**10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.**10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.**10.6 Hazardous decomposition products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Not applicable

SECTION 11: Toxicological information**11.1 Information on toxicological effects**

There are no data available on the mixture itself. The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains 1,2-benzisothiazol-3(2H)-one. May produce an allergic reaction.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Poly(oxy-1,2-ethanediyl), α -2-naphthalenyl- ω -hydroxy-1,2-benzisothiazol-3(2H)-one	LD50 Oral	Rat	300 to 2000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	0.21 mg/l	4 hours
	LD50 Oral	Rat	1020 mg/kg	-

SECTION 11: Toxicological information**Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
mixture	32900.3	N/A	553471.8	N/A	N/A
Poly(oxy-1,2-ethanediyl), α -2-naphthalenyl- ω -hydroxy-	500	N/A	N/A	N/A	N/A
1,2-benzisothiazol-3(2H)-one	1020	N/A	N/A	N/A	0.21

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-benzisothiazol-3(2H)-one	Eyes - Severe irritant	Mammal - species unspecified	-	-	-
	Skin - Mild irritant	Human	-	48 hours 5 %	-

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
1,2-benzisothiazol-3(2H)-one	skin	Guinea pig	Sensitising

Mutagenicity**Carcinogenicity****Reproductive toxicity****Teratogenicity****Specific target organ toxicity (single exposure)**

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Short term exposure**

Potential immediate effects : Not available.
Potential delayed effects : Not available.

SECTION 11: Toxicological information**Long term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Potential chronic health effects**

Not available.

Conclusion/Summary : Not available.**General** : No known significant effects or critical hazards.**Carcinogenicity** : No known significant effects or critical hazards.**Mutagenicity** : No known significant effects or critical hazards.**Reproductive toxicity** : No known significant effects or critical hazards.**Other information** : Not available.**SECTION 12: Ecological information****12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
1,2-benzisothiazol-3(2H)-one	Acute EC50 0.11 mg/l	Algae	72 hours
	Acute EC50 97 ppb Fresh water	Daphnia - Water flea - <i>Daphnia magna</i>	48 hours
	Acute LC50 10 to 20 mg/l Fresh water	Crustaceans - Water flea - <i>Ceriodaphnia dubia</i>	48 hours
	Acute LC50 167 ppb Fresh water	Fish - Rainbow trout, donaldson trout - <i>Oncorhynchus mykiss</i>	96 hours
	Chronic NOEC 0.0403 mg/l	Algae	72 hours

Conclusion/Summary : Not available.**12.2 Persistence and degradability**

Product/ingredient name	Test	Result	Dose	Inoculum
Poly(oxy-1,2-ethanediyl), α -2-naphthalenyl- ω -hydroxy-	OECD 301D Ready Biodegradability - Closed Bottle Test	>60 % - Readily - 28 days	-	-
1,2-benzisothiazol-3(2H)-one	-	70 % - Readily - 28 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Poly(oxy-1,2-ethanediyl), α -2-naphthalenyl- ω -hydroxy-	-	-	Readily
1,2-benzisothiazol-3(2H)-one	-	-	Readily

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil**Soil/water partition coefficient (K_{oc})** : Not available.**Mobility** : Not available.**12.5 Results of PBT and vPvB assessment**

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

SECTION 12: Ecological information

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

Waste catalogue

Waste code	Waste designation
08 01 19*	aqueous suspensions containing paint or varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue
	15 01 10* packaging containing residues of or contaminated by hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	9003	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	SUBSTANCES WITH A FLASH-POINT ABOVE 60 °C AND NOT MORE THAN 100 °C (2-dimethylaminoethanol)	-	-
14.3 Transport hazard class(es)	-	9	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

Additional information

SECTION 14: Transport information

ADN : The product is only regulated as a dangerous good when transported in tank vessels.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles Not applicable.

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

Abbreviations and acronyms :

- ATE = Acute Toxicity Estimate
- GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = GB CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration

Permahyd® Hi-TEC Mixing Colour 480 WT 323 Special Black

SECTION 16: Other information

RRN = REACH Registration Number
 SGG = Segregation Group
 vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Not classified.

Full text of abbreviated H statements

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.

Full text of classifications

Acute Tox. 2	ACUTE TOXICITY - Category 2
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1

Date of issue/ Date of revision : 5/28/2024

Version : 1.2

Date of previous issue : 5/25/2024

Notice to reader

This product is intended for industrial use only.

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SECTION 16: Other information