



Art.-No.:6.2017.1500

2017

Ultra Soft Putty

Characteristics

4CR 2017 is a filling putty supplied with a considerable reduced density. Advantage: excellent sandability properties with an absolutely compact surface. Good adhesion to a variety of substrates such as steel, glass fibre reinforced plastics and wood. Fast drying.

V.O.C. Value

EC limiting value for the product (cat. B/b): 250 g/l (2007)
 This product contains max. 5 g/l VOC [0,04 lbs/gal]

Tech Tip

Insufficient or an excess addition of hardener can result in a stained overcoat. A sealing of the surface with 4CR Filler is recommended.

Application

Application conditions :
 Apply at min. +10°C and at max. 80% relative air humidity.

Drying:
 Metal temperature 20°C: sandable after 15 - 20 min.
 Metal temperature 60°C: sandable after approx. 5 - 10 min.

The substrate must be clean, dry and free of grease. Slightly sand surfaces! Remove old layers of paint or primer, which are not adhesive or fully dry. Do not apply on thermoplastic or acid-containing coats (eg. Washprimer). Mix well 2017 and 2900 Hardener.

Technical Data

Mixing ratio	100 : 2
Pot life	4 - 5 min.
Hardener	2900 BPO
Colour	beige

Storage and Transportation

At least 12 months, if the original tins are kept closed.