



Art.-No.: 6.7260.1000  
6.7260.5000

# 7260

## 2K UHS-Clearcoat VOC 420

### Characteristics

4CR 7260 UHS Clearcoat is an ultra high solid deep gloss prouct of the newest generation. Suitable for every type of repair from spot repairs to full resprays.

- excellent high-gloss appearance, easy to polish, easy to apply, short drying
- high mechanical and chemical resistance
- perfect weather resistance, with high UV-Protection
- VOC compliant within the EU
- ready to spray after minimum addition of thinner

### V.O.C. Value

EU limiting value for this product (cat. B/d): 420 g/l (2007)

This product contains max. 420 g/l VOC (3.5 lbs/gal)

### Tech Tip

For small panels/spotrepair use 0408 fast.

For bonnets, roofs and on big parts always use 0408 standard (+ Thinner slow)

Be used over solvent, waterborne, metal flake and neon paint colours.

Optimal sanding capability after force drying.

The addition of 4CR 0500 Active Thinner ++ replaces the addition of 0505 Thinner and reduces pot life (about 50%)!

### Application

HVLP:

Spraying pressure: refer to spraygun manufacturers information

Spraying nozzle: 1,3 - 1,4 mm

Number of coats:  $\frac{1}{2}$  + 1 coat

RP (recommended):

Spraying pressure: refer to spraygun manufacturers information

Spraying nozzle: 1,2 - 1,3 mm

Number of coats:  $\frac{1}{2}$  + 1 coat

Flash off time: 4 - 5 min. before final drying.

Drying:

Metal temp. 20°C: dust dry after 30 min., set to touch after 12 h, hard to assembly after 24 h

Metal temp. 60°C: dust dry after 5 min., set to touch after 30 min., hard to assembly after 2 h

Processing (working) condition: from + 10°C and up to 75% humidity.

### Technical Data



**Art.-No.:** 6.7260.1000  
6.7260.5000

# 7260

Ratio	2:1 by volume
Hardener	0408
Thinner	0505 (5%) or 0500 (5%)
Spraying Viscosity 20°C	19 - 22 s 4 mm DIN
Potlife (20 °C)	1 h (0408 fast) / 2,5 h (0408 standard)
Coat thickness / dry film	50 - 60 µm
Colour	colourless
Consumption	10 - 12 m <sup>2</sup> / l

---

### Storage and Transportation

---

Storage: Keep dry and frost-protected.

At least 3 years if stored in closed original containers.