











22 Line Glasurit® HS 2K Topcoat



- Application:** Direct gloss HS solid-colour topcoat
- Properties:** High solids content; efficient; outstanding weathering resistance, yellowing resistance, hardness; very good curing; very good gloss and build
- Remarks:**
- Use hardeners and reducers depending on temperature and object size.
 - **Do not use mixing bases on their own, but always with 522-M0 Mixing Clear!**

	Paint system	RATIO HS		
	VOC ready for use	> 420 g/l	Spreading rate:	390 m ² /l at 1 µm
	Mixing ratio	Weigh in according to mixing formula. 2 : 1 + 10%, use mixing stick 100% by vol. 22 Line		
	Hardener	50% by vol. 929-93/-91/-94		
	Reducer	10% by vol. 352-91/-50/-216		
	Spray viscosity DIN 4 at 20°C	approx. 20–22 s	Potlife at 20°C:	2-3 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar	
	Number of spraycoats	2	Film thickness:	50 - 70 µm
	Brushing	4 : 1 with 929-13 + 5% 522-78		
	Hardener:	<u>normal</u>	<u>fast</u>	<u>slow</u>
	Drying at 20 °C	8 hours	6 hours	10 hours
	Drying at 60 °C	30 min.	20 min.	35 min.
	Infrared (short wave)	8 min.		
	Infrared (medium wave)	10 - 15 min.		

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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